**NOTES:**

1. INSTALL KEENSERTS PER MFG SPECIFICATION.
2. PRIOR TO ANODIZE TREATMENT, PREPARE ALL EXTERIOR SURFACES (LAY MULTIDIRECTIONAL) AND PLUG DRILLED HOLES AND TANGLED FEATURES.
3. FINISH: CLEAR ANODIZE PER ASTM B-580-79 TYPE B, (DESIRED FILM THICKNESS .0007" TO .0010")
4. FOR PURPOSES OF GALLIC CORROSION CONTROL, APPLY LIGHT FILM OF AVIATION GASKET SEALANT, LOCTITE PART NUMBER 30517, OR EQUIVALENT, TO ETERNAL THREADS OF KEENSERTS AND INTERNAL THREADS OF MATING PARTS, JUST PRIOR TO KEENSERTS INSTALLATION.

**DIMENSIONS AND TOLERANCES:**

<table>
<thead>
<tr>
<th>ITEM</th>
<th>STOCK OR PART NO</th>
<th>TITLE OR DESCRIPTION</th>
<th>QTY</th>
</tr>
</thead>
<tbody>
<tr>
<td>2</td>
<td>KN820J, OR EQUIV.</td>
<td>INSERT, KEYED, INT 1/2-20 UNF-2A, EXT 5/8-11 UNC-2B, CRES 303</td>
<td>32</td>
</tr>
<tr>
<td>1</td>
<td>LAT-DS-02454</td>
<td>LAT &amp; T MGSE, GRID PERIMETER RING, 87&quot; +/- X AXIS SIDE, DETAIL</td>
<td>1</td>
</tr>
</tbody>
</table>

**SCALE:** 1:8

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