NOTES:

1. INSTALL KEENSERTS PER MFG SPECIFICATIONS.
2. PRIOR TO ANODIZE TREATMENT, PREPARE ALL EXTERIOR SURFACES (LAY MULTIDIRECTIONAL) AND PLUG DRILLED HOLES AND Threaded FEATURES.
3. FINISH: CLEAR ANODIZE PER ASTM B-560-79 TYPE B, (DESIRED FILM THICKNESS .0007" TO .0010")

FOR PURPOSES OF GalVANIC CORROSION CONTROL, APPLY LIGHT FILM OF AVIATION gASKET SEALANT, LOCITe PART NUMBER 30517, OR EQUIVALENT, TO EXTERNAL THREADS OF KEENSERTS AND INTERNAL THREADS OF MATING PARTS, JUST PRIOR TO KEENSERTS INSTALLATION.

ITEM | STOCK OR PART NO | TITLE OR DESCRIPTION | QTY
--- | --- | --- | ---
1 | LAT-DS-03023 | LAT, I&T, MGSE, GRID PERIMETER RING, 92", +/- Y AXIS SIDE, DETAIL | 1
2 | KN820J, OR EQUIV. | INSERT, KEYED, INT 1/2-20 UNF-2A, EXT 5/8-11 UNC-2B, CRES 303 | 4
3 | KN616J, OR EQUIV. | INSERT, KEYED, INT 3/8-24 UNF-2A, EXT 1/2-13 UNC-2B | 6
4 | LAT-DS-03024 | LAT, I&T, MGSE, GRID PERIMETER RING, 92", +/- Y AXIS SIDE, DETAIL | 1
5 | LAT-DS-03024.dft | CAD FILE NAME | 1
6 | LAT-DS-03024.dft | LAT, I&T, MGSE, GRID PERIMETER RING, 92", +/- Y AXIS SIDE, DETAIL | 1

STRESS: ERIC ROULO
P. WILLIAMS
JERRY CLINTON

SPECS OR PART NO
LAT-DS-03020
LAT-DS-03024

LAT, I&T, MGSE, GRID PERIMETER RING, 92", +/- Y AXIS SIDE, KEENserted ASSEMBLey