NOTES:

1. AFTER ADJUSTMENT OF SHAFT TO SHAFT TRUE POSITION CONCENTRICITY REQUIREMENT OF 0.015", MATCH LOCATE 0.453" HOLE 1.5" DEEP INTO MATING GPR BEAM, THEN REAM TO FIT ITEM 6, TAPER PIN, LAT-DS-03878, THEN CAP PIN USING ITEM 7, 5/8-11 UNC-2A, SET SCREW. TORQUE CAP SCREW TO 50+/- 5 in lbs.

2. AFTER MATCH LOCATION OF ITEM 2, LAT-DS-02886, SERIAL NUMBER 001, TO ITEM 1, LAT-DS-03021, METAL STAMP, OR ENGRAVE, CONFIGURATION LOCATION IDENTIFICATION "J" AS SHOWN USING 1/4" HIGH CHARACTERS.

3. AFTER MATCH LOCATION OF ITEM 2, LAT-DS-02886, SERIAL NUMBER 002, TO ITEM 1, LAT-DS-03021, METAL STAMP, OR ENGRAVE, CONFIGURATION LOCATION IDENTIFICATION "K" AS SHOWN USING 1/4" HIGH CHARACTERS.

4. SUPPORT SHAFT-FLANGE ASSY SWIVEL EYEBOLTS, 3 PLACES PER SHAFT-FLANGE ASSY, JERGENS PART NUMBER 47621, CAN BE REMOVED AND ENTERED INTO CONTROLLED STORAGE (BOND) WHEN RESPECTIVE LIFT OPERATIONS HAVE BEEN COMPLETED.

5. TORQUE BOLTS TO 140+/- 5 ft lbs.

6. MATERIAL COMPOSITION ANALYSIS AND PROOF TEST CERTIFICATIONS, TRACEABLE TO MANUFACTURING LOT, REQUIRED.

7. SUPPORT SHAFT-FLANGE ASSY SWIVEL EYEBOLTS, 3 PLACES PER SHAFT-FLANGE ASSY, JERGENS PART NUMBER 47621, CAN BE WITHDRAWN FROM CONTROLLED STORAGE (BOND) AND INSTALLED AS SHOWN TO SUPPORT NEEDED LIFT OPERATIONS. TORQUE TO 50+/- 10 in lbs.
ISO VIEW NOT TO SCALE

DETAIL C

DETAIL B