



#### **GLAST Large Area Telescope:**

**LAT System Engineering** 

Pat Hascall SLAC

Hascallp@slac.stanford.edu 650-926-4266



#### **Issues List**

- Goal is to convey issue closure and status
- Need your help to detect unintended side effects or issues that need additional work and to ensure that need dates are correct
- We will cover the issues list every week
- Nomenclature
  - ASAP for a due date means that hardware build is being held up
- Review of issues list resulted in the following briefing topics
  - Verification Plan update summary of changes (4 Nov)
  - Briefing on ACD flexure modifications (11 Nov)



#### Issues

No.	Title/Description	Description/Status	Need Date	Actionee
1	Cal grid interface design not complete	Peer review held. Recommended mod to bolt pattern to the spacecraft approved through CRB.	Closed	M. Nordby
2	X-lat to electronics thermal interface not complete	Design nearly complete, still a few issues to work out. Peer review expected by end of October (Nov 5)		N. Nordby
3	Technical baseline	Drawing Tree completion by end of Oct. All drawings under CM prior to flight build.	1 Jan 04	P. Hascall
4	Tracker/tem/temps flex cable layouts	Conceptual redesign is complete, need to update drawings. Peer review 28 Oct	ASAP	M. Nordby
5	EMI/EMC design	Following items will be implemented to mitigate EMI/EMC issues: E Ni plating on metal to metal surfaces, Cal to implement presented design mods EMI gaskets per discussions with Fred, Venting unchanged	ASAP	F. Blanchette



## **Issues (Continued)**

No.	Title/Description	Description/Status	Need Date	Actionee
6	CAL dual PIN photodiode	Have remedial action for	Closed	W. Johnson
	wire bonds suspect	two suspected causes		
		(tinning and thermal		
		shock).		
7	Qualification of plastic	Document to support		G. Haller
	encapsulated ASICs	qualification determined,		
		DAQ has agreed to dates.		
8	GTRC TOT timeouts	Cause understood. Fix	ASAP	R. Johnson
		would require GTRC		
		redesign or correct in		
		TEM.		
9	GTRC extra clock delay	Fix to GTRC to correct	ASAP	R. Johnson
		understood. Fixing clock		
		rise time is not enough.		
10	Tracker EM program	Planned vib test in mid	19 Dec 03	R. Johnson
	completion	Nov and TV test starting		
		early December using		
		thermal model.		



## **Issues (Continued)**

No.	Title/Description	Description/Status	Need Date	Actionee
11	ACD TDA flexure / fiber	Rerouted fibers, tapered	11 Nov	D. Thompson
	interference	flexures and moved some		
		flexures. Performing final		
		analysis, dawings in		
		review. –Present in		
		Engineering review 11		
		Nov		
12	ACD – LAT interface	Cable tie downs to be		M. Nordby
	definition not complete	addressed by the LAT.		
	(blanket attachment,	Remainder in work at low		
	grounding, cable tie downs,	priority.		
	optical survey mounts)			
13	Tracker MCM attachment and	Test boards from	1 Dec 03	R. Johnson
	wire bonding	preproduction group to be		
		sent to Italy for inspection		
		to verify solution		
14	X-LAT heat pipe must be	Decision made to add u	31 Oct 03	M. Nordby
	internally SPF tolerant	shaped heat pipes. Peer	Closed	
		per AI 2 on 5 Nov.		



# **Issues (Continued)**

No.	Title/Description	Description/Status	Need Date	Actionee
15	Radiator integration	Resolution will impact either		M. Nordby
	clearances not sufficient	Grid wing cutouts or Radiator		
		cut outs Likely solution is to slot		
		clearance holes in radiator.		
16	Fly away instrumentation	Locations must be finalized to be		Hascall
	not finalized	able to assess impacts to Tracker		
		and Grid. Internal accels and		
		strain gauge counts and locations		
		to be updated by 31 October.		
		Finals needed by ??		
17	New coupled loads	Results under evaluation. Min	10 Oct	J. Ku
	results may create	margin areas reviewed to		
	negative margins	determine MUF required.		
		Positive margin shown on		
		critical interfaces (still issue on		
		shear plates)		
18	Grid-DAQ interface			
	issues (grounding and			
	EMI)			
19	EMI/EMC requirements	System analysis tool under		F. Blanchette
	and test	development, requires		
		subsystems help. Will result in		
		test requirements documented in		
		the Performance Verification		
		Plan		