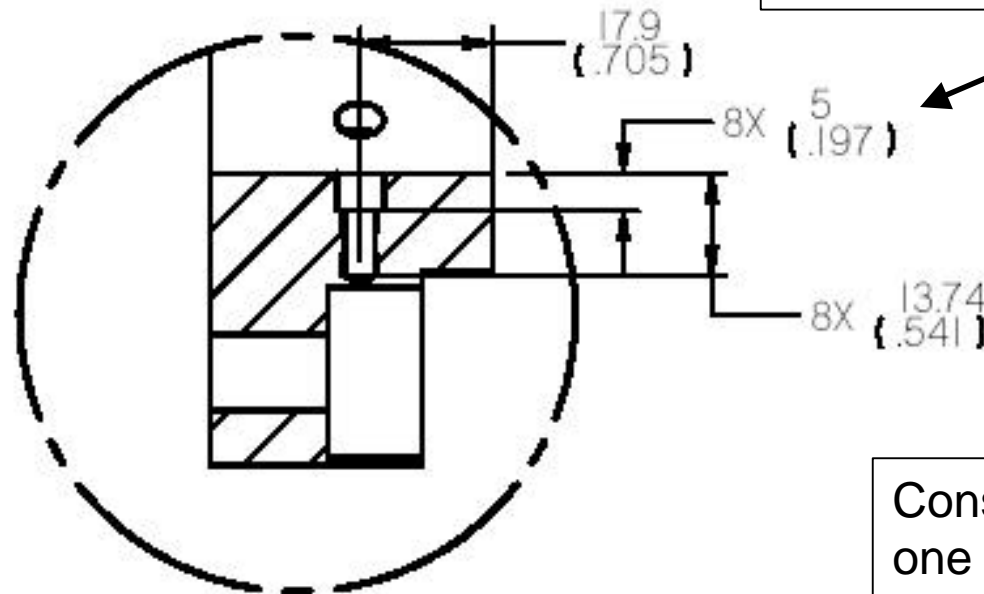


Thread Engagement in Fixture

SECTION A-A
(TYP ALL 4 SIDES)



DETAIL B

Counter-bore depth was increased but neither the length of the bolt nor the flexure dimensions were changed to preserve original design length of thread engagement

Consequently, as little as one D of threads were engaged, increasing the risk of joint failure