

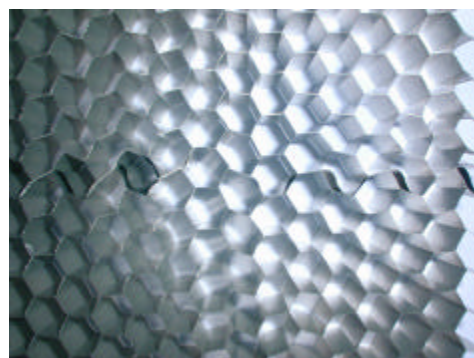
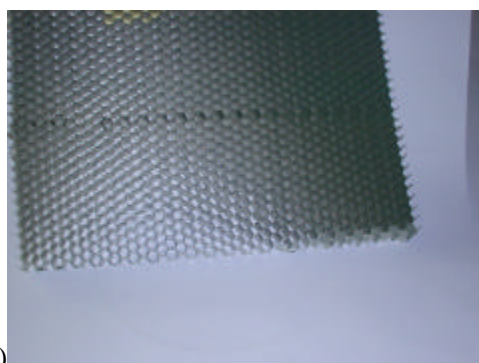


Non conformance report

Pisa 23/10/03 #1

Object:	Al Honeycomb for mid tray
Drawing	LAT_DS_00148

ID	Description	Action to take
MID001	Extra wall on a cell strip, bad gluing of a cells strip	reject
MID010	Extra wall on a cell strip, bad gluing of a cells strip	reject
MID012	Extra wall on a cell strip, bad gluing of a cells strip	reject
MID027	Extra wall on a cell strip, bad gluing of a cells strip	reject
MID028	Extra wall on a cell strip, bad gluing of a cells strip	reject
MID002	Honeycomb cut not orthogonal to the cell rows	reject
MID021	Change of Al color	Wait for instructions
MID044	Change of Al color	Wait for instructions
MID055	Change of Al color	Wait for instructions



a) b)
fig.1) MID012 honeycomb defect, entire view (a), close view (b). An extra wall all along a cell row is observed. Possible cause: bad cell gluing.

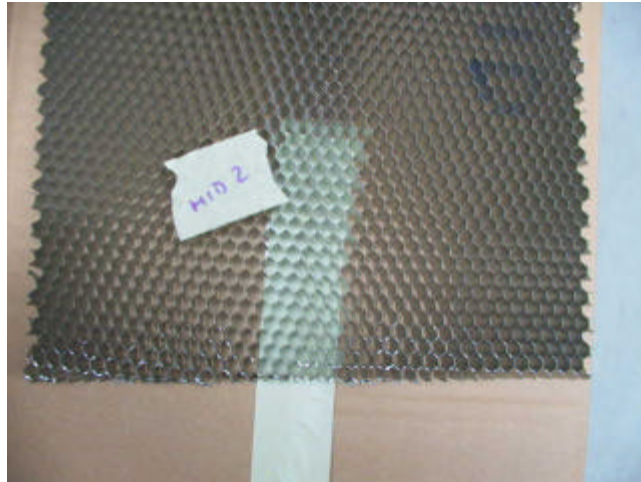


fig.2) MID002 honeycomb : the cut is not orthogonal to the cell rows

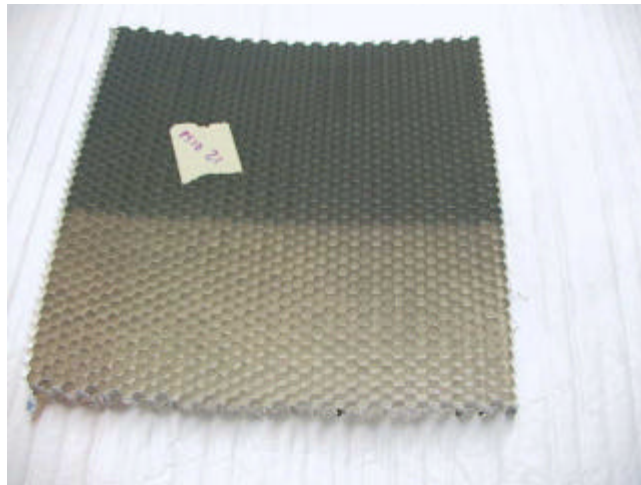


fig.3) MID021 honeycomb : there is a colour change: different Al preparation?