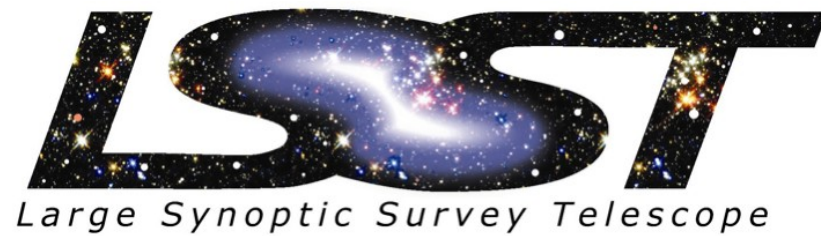


Camera Body and Mechanisms

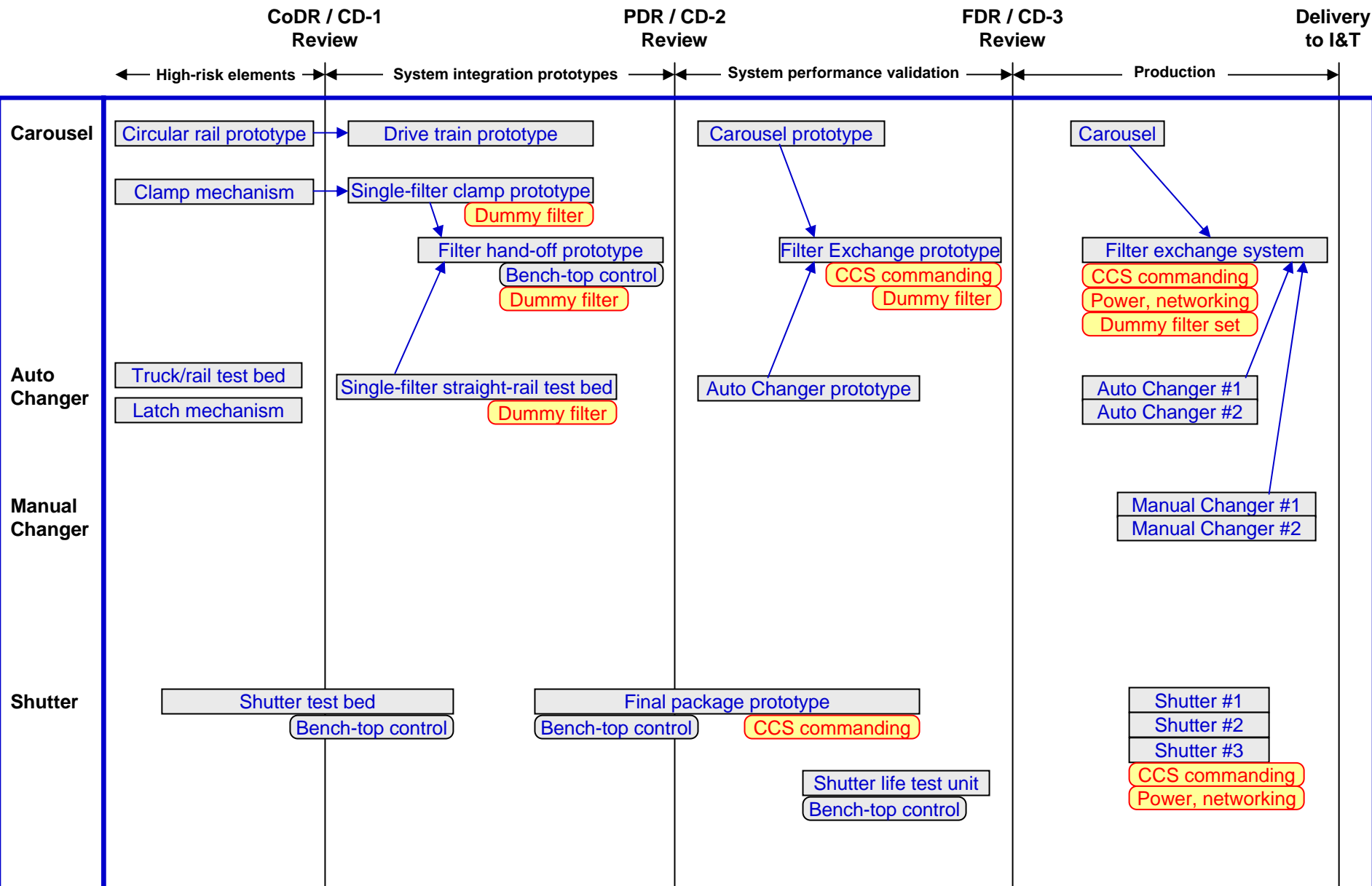
16 September 2008



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- **Current plan and schedule for delivery to I&T**
- **Key technical milestones**
- **Highlight specific technical development activities**
- **Test requirements/equipment at each phase**
- **Task interdependencies with other subsystems**
- **What is the subsystem self-protection plan/features**

Filter Exchange System Development Activities



- **High-risk design element prototyping (prior to CD-1 review)**
 - **Carousel circular rail prototype**
 - Evaluate THK circular rail system: loading, accuracy
 - **Carousel clamp mechanism test**
 - Demonstrate full performance of the fail-safe clamp mechanism on the carousel
 - Proof-test the clamp design
 - **Auto changer truck/rail test bed**
 - Load-test the truck design
 - Evaluate truck and rail performance for varying rail angles, bend radii, fits, and gaps
 - **Auto changer latch mechanism test**
 - Demonstrate full performance of the fail-safe latch mechanism on the auto changer trucks
 - Load-test the latch design
- **System integration prototyping (prior to CD-2 review)**
 - **Carousel drive train prototype**
 - Test and proof test the entire drive train, including motor(s) and ring gear, with circular rails
 - **Carousel single-filter clamp prototype**
 - Demonstrate performance of clamp/release mechanisms
 - Select sensors for monitoring state of clamps and filter
 - **Auto changer single-filter straight-rail test bed**
 - Demonstrate performance of the auto changer rail and latch systems
 - Select sensors and finalize truck and rail design
 - **Filter hand-off prototype**
 - Combined test of carousel and auto changer prototypes
 - Test the mechanics, tolerances, and fault-tolerance of the highest-risk step of the exchange process
 - Test fault-tolerance and failure recovery scenarios

- **Complete system performance validation (prior to CD-3 review)**
 - **Carousel prototype**
 - Full system performance demonstration
 - Test sensors, fault-tolerance, and failure recovery
 - Load-test system
 - **Auto Changer prototype**
 - Full system performance demonstration
 - Test drive-train sensors and actuators
 - Load-test the drive-train
 - Demonstrate filter positioning accuracy
 - **Filter Exchange system prototype**
 - Test the complete system, along with its control system
 - Run life testing and contamination assays to establish particulate-control requirements and servicing periods
 - Develop servicing procedures

- **High-risk design element prototyping (prior to CD-1 review)**
 - **Shutter test bed**
 - Test performance of timing belt drive system: acceleration, vibration, yaw
- **System integration prototyping (prior to CD-2 review)**
 - **Shutter test bed**
 - Demonstrate dynamic performance of 3-capstan drive system with 3 carbon fiber blades
 - Test candidate materials and components for the drive train
 - Run initial life and wear testing
 - **Final packaging prototype**
 - Qualify drive train components
 - Validate system design and packaging
 - Select and test sensors
- **Complete system performance validation (prior to CD-3 review)**
 - **Final packaging prototype**
 - Demonstrate shutter performance
 - Test fault-tolerance and failure recovery
 - Finalize instrumentation and telemetry
 - **Life test unit**
 - Characterize component wear, particulate generation over lifetime
 - Establish long-term monitoring and troubleshooting procedures
 - Establish servicing schedule

- **Failure scenarios and fault protection**
 - Hardware protection is handled 100% locally in hardware, with no CCS response needed
 - Fault conditions are communicated to the camera control system
- **“All” known modes of the systems will be detected by one or more sensors**
 - Before or during an action, if any sensor trips or goes out-of-range, the action is immediately aborted (we need a “standard” stop sequence)
 - Out-of-sequence steps are prevented by requiring system enables with an “and-ed” combination of binary switches
 - Failure in of any one actuator or sensor will prevent enabling of any other system
- **Actuators are fail-safe to loss of power**
 - All actuator drive trains either have power-off brakes or are non-back-drive-able
 - Some clamp/registration solenoid pins have two stable positions, so they hold their current position if power is lost
 - Brakes and other pins must be actuated against a spring force, so a loss of power will re-engage them
- **Loss of a sensor or loss of signal from a sensor**
 - If this happens prior to an action, then action is disabled since it requires a positive signal to enable the action
 - If this happens during an action, then action is stopped when “enable” status drops due to loss of a sensor signal
 - We need to look at whether we need redundant sensors at key places
 - This is generally not done for system-safety, but may be warranted for a few key sensors

- **Four operating states of the filter exchange system**
 - **“Standard” operations**
 - Steps needed to exchange one filter for another that is stored in the carousel
 - In this operating state, all systems and sensors are actively used to protect the system
 - **“Non-standard” operations**
 - Steps taken to perform an action that is not typically done
 - Examples: swapping out a filter with the manual changer, turning system off/on, identifying filters in the carousel
 - In this operating state, some select sensor signals may be overridden, or additional sensors used (as is the case for the manual changer)
 - **Fault-recovery operations**
 - Actions to either recover the system from a fault or safe the system to protect it, prior to repair or servicing
 - Not all of faults and fault-recover actions have been identified
 - In this operating state, some sensors or actuators are not functioning correctly, so there is incomplete knowledge about the system
 - **Integration and servicing operations**
 - Not all sensors and actuators may be functioning, or even present

- **Mechanisms include many pinch/crush points**
 - The speed is slow, but these are considered personnel hazards when the camera is open
- **During normal operations**
 - **Need sensors to confirm that camera (and access hatches) are closed**
 - **Could this be done with a simple “standard operations” enable from the CCS?**
 - **During filter swap-out with manual changer**
 - No personnel access is needed or possible during swap-out
 - The manual changer design prevents any hand access to the camera volume
 - **During integration or servicing**
 - In this state, people may be physically near, and working on the hardware, so personnel protection becomes important
 - Are additional sensors needed for personnel protection during servicing?
 - What administrative controls and add-on guards are needed?
 - What lock-out tag-out system is needed to both protect personnel and provide the operating functionality during and access for troubleshooting or servicing?

Shutter Hardware Protection System

- **Sensors determine the correct static configuration of the shutter before each actuation**
 - **These signals form a latch chain permissive to the next actuation**
- **Failure scenarios and fault protection**
 - **Hardware protection is handled locally in hardware, with no CCS intervention needed**
 - **Fault conditions are communicated to the camera control system**
- **Actuators are fail-safe to loss of power**
- **Loss of a sensor or loss of signal from a sensor disables any action since it requires a positive signal to enable the action**