



# GLAST Large Area Telescope: I & T Input to Monthly Technical/Cost/Schedule Review 01/05/05

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# **Last Month's Accomplishments**

## Management

- 36 of 65 I&T documents and procedures in review/approval cycle.
- Supported TKR receiving planning meetings and MRB activity.

#### IFCT

- Completed spacecraft to grid interface check.
- Supported CAL receipt of FM101.
- Completed mini-LAT build with EM CAL.
- Completed Installation of 4 out of 5 grid heatpipes.

#### MGSE

- Received all Integration stand hardware, including PAP.
- PAP Slides assembled and working.

#### Online

- Support update to CAL test scripts.
- Released LATTE 4.6.3. (For use by subsystems, and test of single subsystem elements)
- Preparing LATTE 4.7 (For LAT wide use by I&T and ISOC)

#### SVAC

- SVAC Pipeline scripts documented.
- Dry run of SAS code release completed.

### Particle Test

- VdG has worked reliably for 16 weeks since the last fix.
- New muon telescope completed and ready for use.
- LAT-TD-04136 Van de Graaff and Cosmic Ray Data Runs updated.



# **IFCT Accomplishments**

- Mech. Systems
  - Spacecraft Drill Template Fit Check
- Elec. Systems
  - Moved TVAC chamber into position in cleanroom
  - Start checkout process for TVAC chamber
- TKR Subsystem
  - Set-up Work Bench to accommodate TKR-A testing
- I&T Test Validation
  - Completed integration of EM CAL + Mini-TKR in single bay
  - Installed new muon telescope in test configuration
  - Started validation process for Trigger Scripts
  - Started validation process for TKR Scripts
  - Started validation process for data collection scripts
  - Updated TEM/TPS Shimming Process for incorporation to LAT-PS-3062
  - Started final TKR mechanical integration validation process (configuration of single bay, start installing flex cables on TKR EM)
- Computing Systems
  - Tape backup process for ODS-MYSQL started by SCS



## **MGSE** Accomplishments

- All Integration Stand and PAP hardware received.
- Heat Treated SFP 15-5 PH Items at contractor facility due to SLAC's furnaces being down for an indeterminate time.
- Pre-proof test Dye Penetrant Inspections completed. All items passed inspections with no observable indications at a resolution of 0.001".
- Assembled PAP slides. All slides worked nominally.
- Assembled Shaft-Flange Assemblies onto GPR. Installed support bearings onto shafts.
- Located and resolved Base Structure interface problems.
   Bearing support surfaces are now within 0.006" of one another (i.e., flat and coplanar to with 0.006").
- Stand assembly has been impacted by crane issues in B750.
   Start of Proof test has slipped two weeks to 1/20/05 with no impact to Tracker integration in the grid.



# **I&T Milestone Overview for January 2005**

#### FM101

- Receiving inspection completed on FM
  - Complete
- Calorimeter Test Stand Validated
  - Complete
- Post-ship test completed on FM
  - Complete
- Calorimeter CPT Software Validated on EM
  - CAL Script Delivery 1/7/05
- Calorimeter receiving CPT completed on FM
  - 1/14/05

#### TKR-A

- Installation procedure validated on EM
  - In work (ECD 1/14/05)
- Thermal strap procedure validated on EM
  - 1/14/05
- Tracker flex cable procedure validated
  - 1/14/05
- Tracker CPT software validated
  - 1/10/05

#### TEM/TPS-A

- Tvac chamber installed in cleanroom
  - Complete

### Single Tower I&T Validation

- Metrology bay I&T validated on EM
  - Complete
- Single Bay trigger tests validated on EM
  - In work (ECD 1/7/05)
- Single Bay data collection validated on EM
  - 1/14/05

## Grid Assembly

- Tilt table proof test
  - Complete
- Heat pipe bonding completed
  - 1/20/05
- Thermal control system installation
  - Rescheduled due to design change
- I&T Need
  - 2/25/05

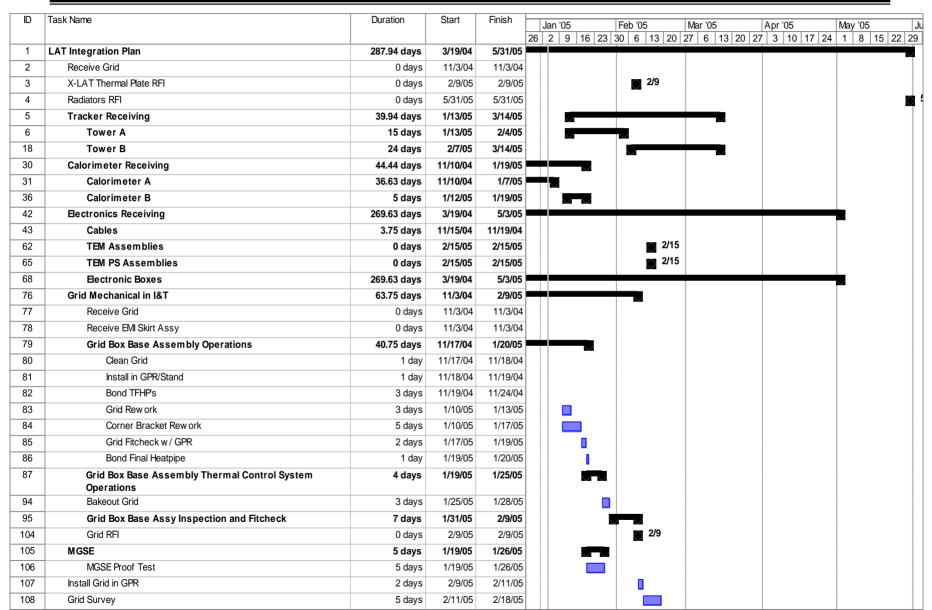
## Integration Stand

- Delivery of GPR to I&T
  - Complete
- Earth quaking of base frame
  - In Work (ECD TBD)
- Match GPR to Proof Test Weight 1
  - 1/19/05
- I&T Need
  - 2/25/05





## **I&T Detailed Schedule**





## **I&T Detailed Schedule**

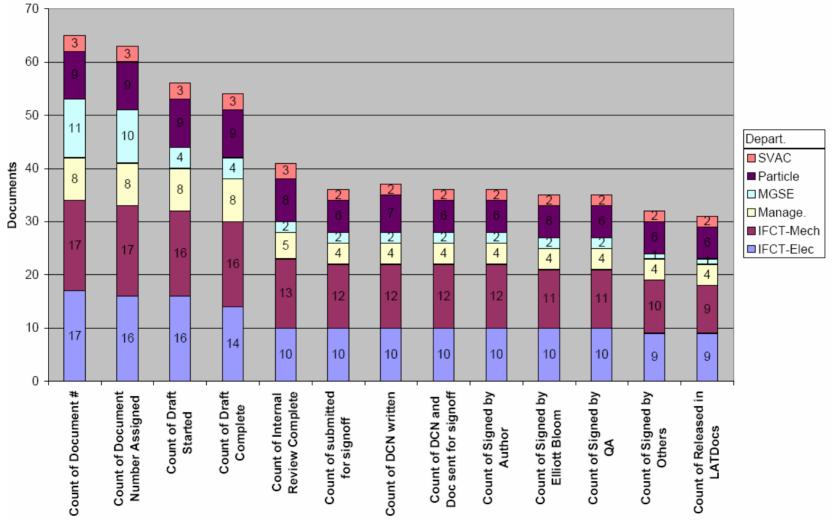
109	Task Name	Duration	Start																				
109				Finish	26	Jan	'05   9   1	6 23		b '05	13 2		Mar' 7 ∈		20		Apr '(		17 2		ay '05		22 2
	TEM to Calorimeter	21.63 days	1/14/05	2/16/05			9 1	0   23	30	0		1	<i>i</i>   C	110	20	21	3	10	11   2	-4   1	0	10	22   2
110	Calorimeter A	2 days	1/14/05	1/18/05																			
111	Install Calorimeter into Metrology Bay	1 day	1/14/05	1/17/05	5																		
112	Install EM TEM and Shim	1 day	1/17/05	1/18/05	5		0																
113	Calorimeter B	19.63 days	1/18/05	2/16/05			_		+		$\overline{}$												
114	Install Calorimeter into Metrology Bay	1 day	1/18/05	1/19/05	5																		
115	Install TEM and Shim	1 day	2/15/05	2/16/05	5																		
116	Calorimeter/Tracker/TEM/TEM-PS Test	39.94 days	2/4/05	4/5/05	5				$\overline{}$			Ħ				-							
117	Tower A	15 days	2/4/05	2/28/05					$\checkmark$														
118	Install Tracker & Cal/TEM/TEM-PS into Single Bay	3 days	2/4/05	2/9/05	5																		
119	Single Tow er CPT TRR	1 day	2/9/05	2/10/05	5																		
120	Test TKR/CAL/TEMTEM-PS	10 days	2/10/05	2/24/05	5																		
121	Sw ap flight TEM on Tow er A	1 day	2/25/05	2/28/05	5																		
122	Tower B	15 days	3/14/05	4/5/05										$\checkmark$			\/						
123	Install Tracker & Cal/TEM/TEM-PS into Single Bay	3 days	3/14/05	3/17/05	5																		
124	Single Tow er CPT TRR	2 days	3/17/05	3/21/05	5																		
125	Test TKR/CAL/TEM/TEM-PS	10 days	3/22/05	4/5/05	5																		
126	Tower Installation	54.31 days	2/25/05	5/17/05	5						1					-						$\vee$	
127	Install Tower A	14 days	2/25/05	3/17/05	5						1			_	/								
128	Grid/Integration Stand Need Date	0 days	2/25/05	2/25/05	5							<b>⊘</b> 2	/25										
129	Instal Tracker into Grid	10 days	2/28/05	3/14/05	5							þ											
130	Install Calorimeter	2 days	2/25/05	3/1/05	5																		
131	Electrical Test	12 days	3/1/05	3/17/05	5																		
132	Install Tower B	19 days	4/5/05	5/3/05													$\sqrt{}$				2		
133	Instal Tracker into Grid	5 days	4/5/05	4/12/05	5																		
134	Install Calorimeter	2 days	4/13/05	4/15/05	5																		
135	Electrical Test	12 days	4/15/05	5/3/05																			
136	Two Tower CPT TRR	0 days	5/3/05	5/3/05																	5/3		
137	2 Tow er CPT	21 days	5/3/05	5/17/05	5																		

- Tracker B Delivery is critical path for two tower testing in I&T
  - Delivery to I&T by 2/28/05 would minimize impact



## **Procedure Status**

- 65 documents total
- 36 have been submitted for sign-off
- 31 have been released





# Procedure Status (1 of 6) - Management

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Manage.	LAT-MD-01376-01	LAT Integration & Test Plan	Bloom / Fouts / Grist	1	<b>~</b>	~	~	1	~	03-May-04	~	~	~	✓	~	~	~	94	05-Aug-04	Version 2 in work
Manage.	LAT-TD-04542-01	,	Bloom / Bright	~	<b>~</b>	~	1		N/A	01-Feb-05									15-Feb-05	
Manage.	LAT-TD-04543-01		Bloom / Bright	~	<b>~</b>	~	1	1	N/A	07-Oct-04	~	~	<b>~</b>	<b>~</b>	~	✓	1	41	17-Nov-04	
Manage.	LAT-TD-04544-01	Mechanical and TCS Subsystem to LAT I&T Deliverables MOU	Bloom / Bright	~	~	~			N/A	07-Jan-05									21-Jan-05	
Manage.	LAT-TD-04545-01	,	Bloom / Bright	~	~	~			N/A	11-Jan-05									25-Jan-05	
Manage.	LAT-TD-04546-01	,	Bloom / Bright	1	<b>~</b>	~	~	1	N/A	27-Aug-04	~	~	~	✓	~	~	~	38	04-Oct-04	
Manage.	LAT-TD-04547-01		Bloom / Bright	<b>~</b>	<b>~</b>	~			N/A	07-Jan-05									21-Jan-05	
Manage.	LAT-MD-04601-01		Kavelaars / Fouts	<b>√</b>	✓	~	✓	1	<b>✓</b>	01-Nov-04	✓	<b>✓</b>	✓	<b>~</b>	✓	✓	1	42	13-Dec-04	



# Procedure Status (2 of 6) - MGSE

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MGSE	LAT-MD-01462-02	MGSE Development Plan	Gawehn	<b>√</b>	<b>~</b>	<b>~</b>				07-Jan-05									21-Jan-05	Tom and Ken are reviewing the draft
MGSE	LAT-PS-04226-01	1x1 Lift Fixture Installation and Removal	Gawehn / Borden	<b>√</b>						07-Jan-05									21-Jan-05	
MGSE	LAT-PS-04227-01	GPR onto rotation Stand MGSE	Gawehn / Borden	<b>√</b>						07-Jan-05									21-Jan-05	
MGSE	LAT-PS-04228-01	4x4 Stand Operations Manual	Gawehn / Borden	<b>~</b>						07-Jan-05									21-Jan-05	
MGSE	LAT-PS-04229-01	4x4 Lift Fixture Installation and Removal, +Z axis vertical	Gawehn / Borden	1						07-Jan-05									21-Jan-05	
MGSE	LAT-PS-04230-01	4x4 Lift Fixture Installation and Removal, +Z axis horizontal	Gawehn / Borden	1						07-Jan-05									21-Jan-05	
MGSE	LAT-PS-04231-01	Grid integration into GPR MGSE	Gawehn / Borden	<b>~</b>						07-Jan-05									21-Jan-05	
MGSE	LAT-PS-05137-01	Calorimeter Lift Fixture Proof Tests	Gawehn	<b>~</b>	1	1	1	<b>√</b>	<b>√</b>	09-Dec-04	<b>~</b>	<b>~</b>	1	<b>√</b>	✓	1	1	4	13-Dec-04	
MGSE	LAT-PS-05172-01	GPR, GPR to Grid Bracket, Support Shaft, and Base Struc. Proof Test	Gawehn	<b>√</b>	1	1				07-Jan-05									21-Jan-05	
MGSE	LAT-PS-05236-01	Tracker Lift Fixture Proof Tests	Borden	<b>√</b>	<b>~</b>	<b>~</b>	1	✓		22-Nov-04	<b>~</b>	<b>~</b>	<b>✓</b>	<b>✓</b>	✓			43	09-Jan-05	Martin has comments. Drawings are being updated.
MGSE	LAT-PS-xxxxx-01	Calorimeter Alignment Tool Operations	Gawehn							06-Jan-05									20-Jan-05	



# Procedure Status (3 of 6) – IFCT Electrical

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IFCT- Elec	LAT-MD-01533-01	EGSE Plan	Horwitz / Wai	<b>√</b>	<b>~</b>	~	✓	<b>√</b>	~	17-Nov-04	<b>√</b>	<b>√</b>	<b>√</b>	<b>~</b>	<b>√</b>	<b>√</b>	<b>~</b>	27	14-Dec-04	
IFCT- Elec	LAT-PS-03276-01	Two Tower Test Procedure	Canfield	<b>~</b>						28-Jan-05									11-Feb-05	
IFCT- Elec	LAT-PS-03287-02	Cal Module Test Procedure	Canfield	<b>~</b>	~	<b>~</b>	<b>√</b>	<b>√</b>	<b>~</b>	12-Nov-04	<b>√</b>	<b>✓</b>	<b>√</b>	<b>√</b>	<b>√</b>	<b>~</b>	~	26	08-Dec-04	Version 3 in work
IFCT- Elec	LAT-PS-03290-01	Tracker Module Test Procedure	Canfield	<b>~</b>	<b>~</b>	1	<b>✓</b>	<b>√</b>	1	12-Nov-04	<b>√</b>	<b>~</b>	<b>√</b>	<b>~</b>	<b>√</b>			53	09-Jan-05	Last signature is R. Johnson
IFCT- Elec	LAT-TD-03875-02	TEM EICIT Procedure	Horwitz	1	1	1	<b>√</b>	<b>√</b>	1	19-Jul-04	✓	<b>~</b>	✓	<b>~</b>	✓	~	~	101	28-Oct-04	Version 3 in work
IFCT- Elec	LAT-TD-04097-02	TEM SVT Procedure	Horwitz	1	<b>~</b>	1	<b>√</b>	<b>√</b>	1	19-Jul-04	✓	<b>~</b>	<b>~</b>	<b>~</b>	✓	<b>~</b>	~	102	29-Oct-04	
IFCT- Elec	LAT-TD-04098-01	TPS SVT Procedure	Horwitz	<b>~</b>	<b>~</b>	<b>~</b>	<b>√</b>	<b>√</b>	1	19-Jul-04	✓	<b>√</b>	<b>~</b>	<b>√</b>	✓	<b>~</b>	<b>~</b>	102	29-Oct-04	
IFCT- Elec	LAT-TD-04099-01	TPS EICIT Procedure	Horwitz	✓	<b>~</b>	1	<b>√</b>	<b>√</b>	1	15-Jul-04	<b>√</b>	<b>~</b>	<b>~</b>	<b>√</b>	✓	<b>~</b>	<b>~</b>	106	29-Oct-04	Version 2 in signoff.
IFCT- Elec	LAT-TD-04260-02	GASU EICIT Procedure	Horwitz	1	~	1	<b>✓</b>	<b>~</b>	1	14-Dec-04	<b>~</b>	<b>~</b>	<b>√</b>	<b>~</b>	<b>~</b>	<b>~</b>	<b>~</b>	3	17-Dec-04	
IFCT- Elec	LAT-TD-04325-01	Acceptance Test Procedure, Break out Boxes and Cables	Horwitz	1	~	✓	<b>~</b>	<b>✓</b>	1	12-Nov-04	<b>~</b>	<b>~</b>	<b>~</b>	<b>✓</b>	<b>~</b>	~	<b>~</b>	4	16-Nov-04	
IFCT- Elec	LAT-TD-04332-01	PDU EICIT Procedure	Horwitz	<b>~</b>	~	<b>~</b>	<b>√</b>	<b>√</b>	<b>~</b>	13-Aug-04	<b>~</b>	<b>~</b>	<b>~</b>	<b>✓</b>	<b>~</b>	<b>~</b>	<b>~</b>	76	28-Oct-04	Version 2 in work
IFCT- Elec	LAT-TD-04382-01	GASU SVT Procedure	Horwitz	<b>~</b>	<b>~</b>	<b>~</b>				14-Jan-05									28-Jan-05	
IFCT- Elec	LAT-TD-04384-01	PDU SVT Procedure	Horwitz	1	~	1				14-Jan-05									28-Jan-05	
IFCT- Elec	LAT-PS-04510-01	LATTE Operators Users Guide	Canfield	~	~	1			1	14-Jan-05									28-Jan-05	
IFCT- Elec	LAT-PS-04511-01	Data Collection Procedure	Horwitz	~	~					07-Jan-05									21-Jan-05	
IFCT- Elec	LAT-PS-04512-01	Single Tower Test Procedure	Horwitz	~	~	~				07-Jan-05									21-Jan-05	
IFCT- Elec	LAT-PS-xxxxx-01	Computing Infrastructure	Canfield		~					07-Jan-05									21-Jan-05	
	/ 1 O - I	ntegration and Test		-	-	-			-	-			-			-	-	-		11



# Procedure Status (4 of 6) – IFCT Mechanical

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IFCT- Mech	LAT-MD-01386-01	LAT Facilities Plan	Borden	<b>~</b>	<b>V</b>	~	<b>V</b>	<b>V</b>	<b>V</b>	29-Oct-04	<b>V</b>	~	<b>√</b>	<b>√</b>	<b>√</b>	<b>V</b>	~	49	17-Dec-04	
IFCT- Mech	LAT-PS-01586-01	Survey Procedure	Borden	~	<b>~</b>	<b>~</b>			<b>✓</b>	07-Jan-05									21-Jan-05	
IFCT- Mech	LAT-PS-03027-01	Calorimeter Integration Procedures	Ortiz	✓	✓	✓	✓	<b>√</b>	~	06-Aug-04	<b>~</b>	<b>~</b>	✓	✓	✓	<b>√</b>	<b>✓</b>	125	09-Dec-04	
IFCT- Mech	LAT-PS-03059-01	Critical Operations Procedure	Ortiz	~	✓	✓	✓			07-Jan-05									21-Jan-05	
IFCT- Mech	LAT-PS-03058-01	Tracker Integration Procedures	Borden	~	1	✓			✓	07-Jan-05									21-Jan-05	
IFCT- Mech	LAT-PS-03060-01	Room 104, Ingress and Egress of Large Equipment Procedure	Ortiz	~	✓	<b>~</b>	<b>~</b>	<b>√</b>	~	27-Jul-04	~	~	✓	✓	✓	<b>~</b>	1	142	16-Dec-04	
IFCT- Mech	LAT-PS-03062-01	Tem/TemPS Shimming Procedure	Ortiz	~	✓	✓	<b>√</b>		<b>✓</b>	28-Jul-04	<b>~</b>	~	✓					160	15-Jan-05	Ortiz incorporating more comments. Expect back in sgnoff by 12/23/04.
IFCT- Mech	LAT-PS-03259-01	Shear Plate Shim Procedure	Ortiz	~	✓	<b>~</b>	1	<b>√</b>	~	02-Sep-04	~	~	✓	✓	✓	<b>~</b>	~	81	22-Nov-04	
IFCT- Mech	LAT-PS-03263-01	Fastener Installation and Torquing Procedure	Borden	~	✓	<b>~</b>	<b>√</b>	<b>~</b>	✓	13-Oct-04	<b>~</b>	<b>✓</b>	✓	✓	✓	<b>~</b>	<b>✓</b>	50	02-Dec-04	
IFCT- Mech	LAT-PS-03277-01	LAT Test Floor Configuration Procedure	Borden	~	~	<b>~</b>				07-Jan-05									21-Jan-05	
IFCT- Mech	LAT-PS-03291-01	Flight Hardware Bag and Purge Procedure	Borden	~	✓	✓	1	✓	~	28-Oct-04	<b>~</b>	<b>~</b>	✓	✓	✓	<b>√</b>	1	47	14-Dec-04	
IFCT- Mech	LAT-PS-03481-02	GLAST LAT Integration Facility Emergency Plan	Borden	~	~	<b>~</b>	1	✓	~	01-Oct-04	~	<b>~</b>	✓	<b>~</b>	<b>~</b>	<b>√</b>	1	42	12-Nov-04	
IFCT- Mech	LAT-PS-04244-01	Load Mass simulators into GRID MGSE	Ortiz	~						07-Jan-05									21-Jan-05	
IFCT- Mech	LAT-PS-04436-01	AeroGo Air Bearing Reference Guide	Ortiz	~	<b>~</b>	<b>~</b>	1	✓	~	02-Sep-04	~	<b>~</b>	<b>~</b>	<b>~</b>	<b>~</b>	1	1	63	04-Nov-04	
IFCT- Mech	LAT-PS-04459-01	Connector Mate and Demate	Manger / Horwitz	✓	<b>✓</b>	<b>~</b>	<b>✓</b>	✓	<b>✓</b>	16-Dec-04	~	<b>~</b>	✓	✓	✓			19	09-Jan-05	Remaining signatures: Haller, Johnson, Johnson, Thompson
IFCT- Mech	LAT-PS-04727-01	Tie Mount Bonding Procedure	Ortiz	✓	<b>✓</b>	<b>~</b>	1	<b>~</b>	~	30-Sep-04	~	<b>✓</b>	✓	✓	✓	<b>\</b>	<b>✓</b>	48	17-Nov-04	
IFCT- Mech	LAT-PS-05487-01	Mobile Hydraulic Unit (MHU) Operations Procedure	Manger	✓	✓	<b>~</b>	<b>√</b>	✓	~	17-Dec-04	✓	<b>~</b>	✓	✓	✓	<b>√</b>		3	20-Dec-04	
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# **Procedure Status (5 of 6) - Particle**

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Depart.	Document #	Document Title	Author	/8	ocument.	of Start Mumber	In Come Assigned	La Rei	Jose Con	Summer C. C. Summer C.	J. Co. W. Water	Committee Code (10)	Sir and O	Sign by A Sem for	Sing by F. Signoff	Sing by O. Blog		# Of D. 1970.00	Competition of the control of the co	Comments
Particle	LAT-TD-00440-07	LAT Particle Test Plan	Godfrey	<b>~</b>	~	~	~		<b>~</b>	07-Jan-05	<b>~</b>									Pulled from signoff, needs changes.
Particle	LAT-TD-01396-01	Calibration of the Van de Graaff Photon Flux	Godfrey	<b>~</b>	~	~	~	~	~	06-Aug-04	<b>√</b>	<b>✓</b>	✓	✓	<b>✓</b>	<b>✓</b>	<b>√</b>	103	17-Nov-04	
Particle	LAT-TD-01805-02	Van de Graaff Accelerator Safety/Operations Handbook	Godfrey	<b>✓</b>	~	~	~	~	~	30-Sep-04	✓	<b>~</b>	✓	<b>✓</b>	<b>✓</b>	<b>✓</b>	✓	14	14-Oct-04	
Particle	LAT-PS-04133-01	Procedure to Take Simultaneous BGO and LAT Data	Godfrey	~	~	~	~	1	~	06-Aug-04	<b>~</b>	1	✓	<b>~</b>	<b>~</b>	<b>~</b>	<b>√</b>	103	17-Nov-04	
Particle	LAT-TD-04134-01	Procedure for Setting the LAT Timing Registers	Godfrey	~	~	~	~	1	~	06-Aug-04	<b>~</b>	1	✓	<b>~</b>	<b>~</b>	<b>~</b>	<b>√</b>	104	18-Nov-04	
Particle	LAT-TD-04135-01	Procedure for Measuring the LAT Trigger Jitter using the Muon Telescope	Godfrey	<b>~</b>	~	~	~	~	~	06-Aug-04	✓	<b>~</b>	✓	<b>✓</b>	<b>~</b>	<b>~</b>	<b>√</b>	104	18-Nov-04	
Particle	LAT-TD-04136-01	Van de Graaff and Cosmic Data Runs for LAT Integration	Godfrey	<b>~</b>	~	~	~			03-Jan-05									05-Jan-05	
Particle	LAT-TD-04419-02	Muon Telescope	Godfrey	✓	~	~	~	~	~	04-Nov-04	✓	<b>✓</b>	✓	✓	<b>✓</b>	<b>✓</b>	✓	14	18-Nov-04	
Particle	LAT-TD-04980-01	Use of an Am241 Source for High Rate Triggering	Godfrey	<b>✓</b>	~	~				14-Jan-05									28-Jan-05	



# **Procedure Status (6 of 6) - SVAC**

Depart.	Document #	Document Title	- Author	/8	Drac mont M	Draffer Amber A	hie Comple	A Por	9/. 9/.	Summer of C.	Oc. Co. Williams	OCN Willen School of	Sion and Do	Sign by A for	Sign by Elli	Sign by C. Blo	Policy Con	# of D. MADO.	Competing States	Comments
SVAC	LAT-MD-00446-06	SVAC Plan	do Couto e Silva	<b>~</b>	<b>~</b>	~	<b>~</b>	<b>√</b>	<b>√</b>	24-Aug-04	✓	<b>✓</b>	✓	✓	~	✓	<b>~</b>	67	30-Oct-04	
SVAC	LAT-MD-00575-01		do Couto e Silva	<b>~</b>	<b>~</b>	~	<b>✓</b>	✓	<b>✓</b>	04-Nov-04	<b>√</b>	<b>✓</b>	✓	<b>✓</b>	~	✓	<b>~</b>	12	16-Nov-04	
SVAC	LAT-MD-00613-02	SVAC Contributed Manpower	do Couto e Silva	<b>✓</b>	<b>✓</b>	~	<b>✓</b>	<b>~</b>		07-Jan-05									21-Jan-05	



## **Cost and Schedule Status**

	WBS	Description	BAC	BCWS	BCWP	ACWP	SV\$	CV\$	%BCWS	%BCWF	%ACWF	SPI	CPI	SPI	CPI	Cpi_Fcst	CpiSpi_Fcst
65	4.1.9	I&T	8,013	5,944	5,330	5,576	-614	-246	74.18	66.51	69.59	$\leftrightarrow$	$\downarrow$	0.897	0.956	8,383	8,707

- Cumulative Schedule Variance (end of November)
  - Work Scheduled: 5944 k\$; Work Performed: 5576 k\$
  - Schedule Variance: -614 k\$ (-10.3%)
    - -141 k\$ in MGSE
      - Receive LAT Gnd Tst Heat Exchanger, Receive LAT Misc Equip and Fixtures, Receive LAT Vibration Test Fixture, Receive Misc LAT Transport Containers, Receive LAT Low Humidity Tent, Proof Test-LAT 4x4 Stand, Receive Rad & X-LAT Plate Lift Fixtures, Receive Ship Cont for LAT Vibe Test Equip, Prep and Proof Test 1 X 4, 1x1 Grid Lift Fixture
    - -474 k\$ in IFCT department
      - Receive/Inspect Grid, Receive/Inspect TKR Tower A,B,1,2,3,4,5,6,7,8,9, Receive/Inspect CAL Module A,B,1,2,3,4,5,6,7,8, 9,10,11,12, Receive/Inspect Tower Electronics A,B,1,2,3,4,5,6,7,8,9,10,11,12,13,14,15,16, Integrate Flight TKR/CAL Towers A,B,1,2,3,4,5,6,7,8, Functional Test Tower A,B,1,2,3,4,5,6,7,8, Receive/Inspect Flight ACD, Receive/Inspect LAT-wide electronics, Receive/Inspect Cross-LAT Thermal Plate, Break Out Cables, Comprehensive Test procedure development, Custom Connector Mate Tool Fab, Power Supplies & Bus Protection Unit, Tools, Install Stands/Tables in Int. Room, Prep Flight Grid for Integration, Survey and Alignment Support of Inspection, Test As-Installed Stands, Tower Integration & System Test Support, Training Tower Integration
- Cumulative Cost Variance (end of November)
  - Work Performed: 5129 k\$; Actual Cost: 5258 k\$
  - Cost Variance: -128 k\$ (-2.4%)



# **Zero Schedule Variance Actions**

- Complete MGSE tasks that are in flow for two tower and LAT build.
- Zero baseline variance requires matching I&T schedule to hardware deliveries. Current baseline PMCS schedule calls for tower A and Grid work having begun in June. This will be taken care of by the rebaseline
- Training using mockups, and EM-2 activities, replacing actual integration. This allows I&T considerable risk reduction for flight integration.
- TIMs with TKR, CAL and ELX to take advantage of lessons learned by subsystems prior to delivery.



## **Issues & concerns**

## **ISSUES**

Hardware delivery dates and requirements to I&T continue to be in flux

## **CONCERNS**

- Pipeline is capable of processing data for two towers, however, debugging of specific issues is still in progress.
  - Scheduler issue identified. Not yet resolved (add latency of 5 minutes per task).
  - Pipeline reporting not accurate for some jobs.
- MGSE Delivery Schedule
  - MGSE Proof test (ECD 1/26)
- I&T Procedure Development
  - Behind schedule due to Tower 1 Integration Readiness activities.
  - Timely coordination of inputs from subsystems.