

GLAST Large Area Telescope:

LAT System Engineering

Pat Hascall SLAC System Engineering



Topics

- Action Item Status
- Technical Baseline Management
- Requirements Management and Verification Planning
- Interface Control Documentation
- RFA Closure
- Key Metrics
- Risk Management



Monthly Action Item Status

Action Item ID	Actionee	Description	Status
7-30-03-006	Haller	For TEM/TEM PS to be provided to CAL Qual/Accept program; provides a specific list of differences from flight (hardware/software/performance), include any constraints for use (T/V, EMC)	OPEN: ECD 27 August; ECD 29 October - Further definition required, plan in work.
7-30-03-008	Jerry Clinton	Define and maintain the production readiness/execution plan to include vendor selection and associated schedule to ensure unit availability dates are met	OPEN: Draft production plan completed & provided to GSFC. Refinement required as vendors are selected. Update provided early December, 2003. Next update ECD: Mid-January.
7-30-03-009	Dick Horn	Establish subsystem metrics to ensure critical design elements are closing (e.g. drawings) and fabrication issues are monitored for closure and adverse trends (e.g. NCRs), phase in as possible	OPEN: Initial drawings and process status in place. Power & mass updates complete, NCR status and plans for future metrics presented by D. Marsh.
1-28-04-013	Dick Horn	Provide risk assessment of LAT power requirements to to support GSFC decision with respect to S/C power capability	OPEN



Monthly Action Item Status (Cont.)

Action Item ID	Actionee	Description	Status
1-28-04-014	Johnson/ Thompson	CAL & ACD to include a summary of internal subsystem NCR's for info only and maintain a monthly summary.	OPEN
1-28-04-015	Andrews	Finalize and document ISIS detailed requirements.	OPEN - Draft Complete, ECD:?
1-28-04-016	Dick Horn	Plan a I&T Readiness Kick-off.	CLOSED- 9 March 04
1-28-04-017	B. Graf	Drive parts radiation issues to closure.	OPEN
1-28-04-018	A. Whipple	Clarify S/C power system failure scenario and signature (42v/100ms).	CLOSED



Drawing Release Status

- Drawing release still falling behind
 - Discussed in Subsystem presentations
 - Initiated process (me) to push DAQ drawings and speed signoff
- Drawing count changes
 - Tracker has 18 (not yet in metrics)
 - 10 for the Tracker to Grid interface change
 - 8 to capture Gerber files for the flex cables
 - Mechanical added 9 drawings and rescheduled remaining
 - ACD provided replan
 - Calorimeter provided replan

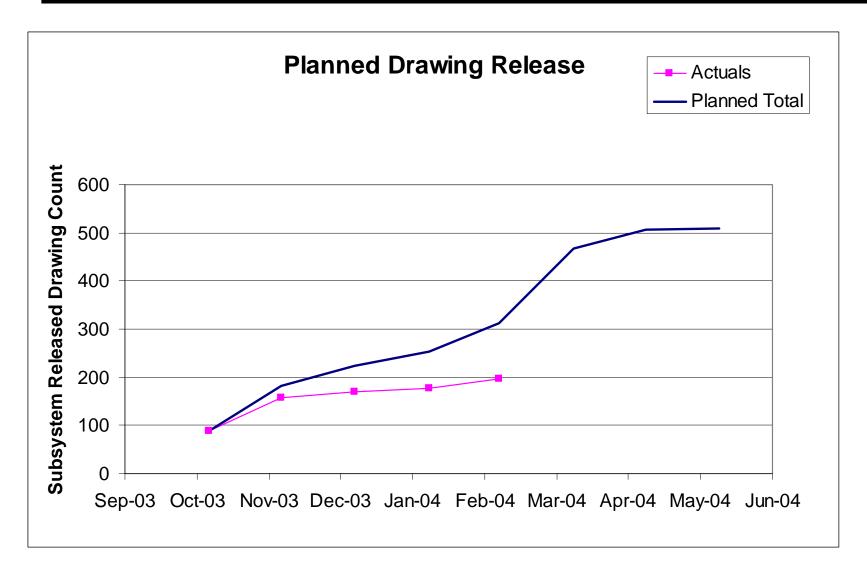


Cumulative Released Drawing Metrics

Subsyste	em	Oct 03	Nov 03	Dec 03	Jan 04	Feb 04	Mar 04	Apr 04	May 04
Tracker	Plan	28	75	97	97	97	97	97	97
	Actuals	28	49	61	62	64			
ACD	Plan	28	41	41	47	57	95	105	105
	Actuals	28	41	41	47	57			
Cal	Plan	28	28	28	28	28	36	36	36
	Actuals	28	28	28	28	28			
DAQ	Plan	0	0	19	42	86	172	191	191
	Actuals	0	0	0	0	8			
Mechani	cal Plan	4	39	39	39	44	53	63	64
	Actuals	4	39	39	39	39			
Integration	on Plan	0	0	0	0	0	15	15	15
	Actuals	0	0	0					
Total	Plan	88	183	224	253	312	468	507	508
	Actuals	88	157	169	176	196			



Flight Drawing Release





Issues

No.	Title/Description	Description/Status	Due Date	Actionee
3	Technical baseline	Drawing Tree completion by end	Mar 04	P. Hascall
		of Oct. All drawings under CM		
		prior to flight build. CIDL out for		
		review, Flight drawing release		
		plan generated.		
8/9	GTRC TOT timeouts,	Cause understood. Fix would	Closed	R. Johnson
	GTRC extra clock	require GTRC redesign or correct		
	delay	in TEM. Plan presented at 29 Oct		
		03 Monthly Review. Revisit when		
		chip is complete. Fix verified by		
		test		
10	Tracker EM program	Interface design complete, TV test	March 04	R. Johnson
	completion	planning in work. TV test planned		
		for 8 March.		
11	ACD TDA flexure /	Rerouted fibers, tapered flexures	Closed	D. Thompson
	fiber interference	and moved some flexures.		
		Performing final analysis, dawings		
		in review. –Presented in		
		Engineering review in November.		
		All related drawings done		
12	ACD – LAT interface	Cable tie downs to be addressed	19 Dec for	M. Nordby
	definition not complete	by the LAT. Remainder in work at	plan TBR	
	(blanket attachment,	low priority. (Will be broken into		
	grounding, cable tie	several issues as Martin plans		
	downs, optical survey	effort) Have new engr assigned to		
	mounts)	task		



Issues (Continued)

No.	Title/Description	Description/Status	Due Date	Actionee
13	Tracker MCM attachment and	TIM held in Italy week of	May 04	R. Johnson
	wire bonding	Jan 16, agreement for		
		Tower A with potential		
		improvements identified.		
		Tests in work to		
		determine if mfgr rates		
		can be met given		
		hardware tolerances		
16	Fly away instrumentation not	Locations in the	31 Jan 04	Hascall
	finalized	instrumentation plan must		
		be finalized to be able to		
		assess impacts to Tracker		
		Grid and DAQ. Accel		
		counts may be		
		significantly reduced.		
		Resolution expected		
		within a few weeks.		
17	New coupled loads results	Analysis complete.	30 Jan 04	J. Ku
	may create negative margins	Results positive – critical		
		loads went down. LAT		
		Structural Analysis		
		Report in work.		
		Environmental Spec		
		update in process, CR on		
		Feb 24		



Issues (Continued)

No.	Title/Description	Description/Status	Due Date	Actionee
18	EMI/EMC requirements	System analysis tool under	9 Jan 04	F. Blanchette
	and test	development, requires		
		subsystems help. Will result in		
		test requirements documented in		
		the environmental spec		
19	ACD channelization (+X	ACD right FREE card (on the	Closed	Hascall
	and –X faces)	+X and -X) channel numbers are		
		not consistent with the ICD.		
		Change proposed, reviewed in		
		weekly engineering meeting on		
		Nov 4 04. CR signed off		
20	PMT exposure to helium	The heat pipe pinch off tubes are	16 Jan 04	Nordby
		close to the BEA, with the	TBR	
		resulting potential for PMT		
		helium exposure. Have leak rates		
		from vendor, reviewing. New		
		susceptibility definition in		
		work.		
21	PMT Tube failures	Glass seal broke on three tubes	TBD	T. Johnson/ D.
		during thermal vacuum testing.		Thompson
		PMT Crack Tiger Team		
		investigating		



Issues (Continued)

No.	Title/Description	Description/Status	Due Date	Actionee
22	ASIC radiation	GARC shows sensitivity to laser	March 15,	Sadrozinksi
	sensitivity	during radiation testing	2004	
23	ACD bit map parity bit	The parity bit for the ACD is not	Feb 27,	Ritz
		set correctly. Ritz to confirm that	2004	
		there are no system hangups.		
		Next step is to determine ground		
		software impacted.		
24	GARC turn-on hangup	There is a potential for the		Thompson
		GARC to hang at power up.		
		ACD and DAQ team		
		developing and testing		
		mitigation options		
25	High Voltage Cap life	Two capacators (HVBS and		Thompson
	test failure	phototube resistor network)		
		failed life test. Potential		
		overtest under review.		

Requirements & Performance Verification Progress

Test Planning

- Post CDR LAT-MD-00408 update
 - Held a document walk through during the second week in February
 - Incorporating comments
- Working flow of test plans with I&T
 - Based on the approach taken by Martin Nordby with the Integration Sequence
 - Eliminated one layer of plans
 - Kickoff of working group to refine electrical test requirements within a week



Interface Management



LAT-SC Interface – Open Issues

System	Subject	Closure Path	Need Date	Promise Date	Comments
Data	Digital signal grounding	SAI capture agreements from 2-20-04 meeting	6/1/2004	2/13/2004	Meeting held on 2-20-04. SAI to document agreements.
Mech	LAT Connector Locations	LAT Provide	10/15/2003	TBD	Need X, Y and Z locations with connector orientations. X,Y,Z coordinates have been extracted. After final concurrance, ICN will be drafted.
Mech	Harness Routing on LAT	LAT Provide	10/15/2003	TBD	Concept developed. After final concurrance, ICN will be drafted.
Mech	Harness Support on LAT	LAT Provide	10/15/2003	TBD	Concept developed. After final concurrance, ICN will be drafted.
Therm	LAT Thermal Model Size	Update IRD and ICD	10/15/2003	TBD	Update IRD and ICD to clean up compliance. Delivery to GSFC finished. CCR approved by LAT.
Elec	LAT current transients	LAT Provide	10/15/2003	3/15/2004	LAT to perform measurments on EM units. Test postponed due to Cristek connectors not delivered on time. Plan to sign up to measured values and close then.
Elec	LAT Impedence	LAT Provide	10/15/2003	3/15/2004	LAT to perform measurments on EM units. Test postponed due to Cristek connectors not delivered on time. Plan to sign up to measured values and close then.
Elec	42 V Input Voltage	SAI to test actual clamping voltage of transorbs	ASAP	TBD	LAT submitted request to reduce 42V input voltage tolerance req. LAT benchtests show that converters operate nominally at room temp with a 42V input. SAI continues to perform transorb test. Initial results show clamping voltage is less than 40V at room temp.
Elec	LAT startup plan (??)	LAT Provide	10/15/2003	TBD	GSFC/SAI to define this.



ICN's

- LAT signed this month
 - ICN-040 Unused Pins Correction
 - ICN-041 Power Realloc in Test Verif Matrix
- Currently under signature review
 - None
- Currently in draft or revision
 - ICN-33 LAT Analog RTD Part Type and SC Sensing Circuit Accuracy
 - ICN-043 LAT Voltage Monitors Spares Use
 - ICN-044 Relax Helium Exposure Req



Interface Documentation Status

Document	Status
LAT-SC Interface Control Document (Spectrum Astro Managed Document)	
1196 EI-Y46311-000 B	Released 9 Jan 04
1553 Bus Potocol Document (Spectrum Astro Managed Document)	
1196 EI-S46310-000	Released 25 Apr 03
GBM-LAT Interface Control Document (GSFC Managed Document)	
433-ICD-0001	In sign-off???
LAT	
LAT-DS-00040-11: LAT Instrument Stay-Clear	Released 28 Oct 03
Calorimeter	
LAT-DS-00233-6: CAL-LAT Interface Definition Drawing	Released 6 May 03
LAT-SS-00238-4: CAL-LAT Mech, Therm, Elec Interface Control Document	Released 13 Mar 03
ACD	
LAT-DS-00309-3: ACD-LAT Interface Definition Drawing	Released 22 Apr 03
14T00 0000 5 A0D 14TM 1 T	Released 28 Apr 03
LAT-SS-00363-5: ACD-LAT Mech, Therm, Elec Interface Control Document	Rev 6 update in-process
Tracker	
LAT-DS-00851-1: TKR-LAT Interface Definition Drawing	Rev 2 sign-off on hold pending resolution of bottom
LAT-D5-00051-1. Triv-LAT interlace Delimition Diawing	tray design.
LAT-SS-00138-5: TKR-LAT Mech, Therm Interface Control Document	Released 14 Apr 03
LAT-SS-00176-2: TKR-LAT Elec Interface Control Document	Released 27 Jan 03
Electronics	
LAT-SS-01794-1: Elec-LAT Mech, Therm, Elec Interface Control Document	Second draft in-process
	Targeting Mar 26 for release
Radiator	
LAT-DS-01221-1: Radiator-LAT Interface Definition Drawing	Released 14 Oct 03
	Rev 2 update in-process
X-LAT Plate	
LAT-DS-01247-2: X-LAT Plate Source Control Drawing	In sign-off
SAS	
LAT-SS-02365-1: SAS-LAT Interface Control Document	First draft in-process. On-hold until after DC-2.



Working CDRL Delivery List

NO.	ITEM	PURPOSE	FROM	то	MATURITY	Promise DATE	STATUS/NOTES
1.	LAT Safety Input to Launch Vehicle Documentation	Meet Range Safety Requirements	LAT	SAI	Preliminary FINAL	3/31/04 Nov. '05	Prelim delivery on track.
2.	Spacecraft I & T Support	Obs. Development	LAT	SAI	N/A	Dec. '05	
3.	Launch Vehicle I & T Support		LAT	SAI/LV	N/A	Dec. '05	Items 2 & 3 previously combined
4.	Support Development of S/C I & T Procedures	Obs. Testing	LAT	SAI	N/A	Nov. '05	
5.	LAT Delivery	Obs. I & T	LAT	SAI	FM	Dec '05	
6.	LAT GSE (Mechanical and Electrical)	Obs. I & T	LAT	SAI	FM	Dec '05	
7.	Flight Connectors	Obs. I & T	SAI	LAT	Test FM	Oct '03	Third delivery received and verified.
8.	LAT Thermal Model - Full TMM - Launch Vehicle Model (200Nodes)	STOP & Observatory TA Obs. Case Studies & LV Delivery	LAT LAT	SAI SAI	CDR CDR	Oct '03 Mar '06	Oct '03 – Done
	 TMM ↔FEM Mapping Correlated Full TMM 	Support LAT T/M Distortion/STOP Observatory TA	LAT LAT	GSFC GSFC	CDR Correlated	2/13/03 Feb '06	Mappingcomplete. Report in-process.
9.	LAT FEM (Full)	Obs. Strength (10.03) CLA STOP	LAT LAT LAT	SAI SAI SAI	CDR CDR+ CDR+	Oct. 30 1/30/04 2/13/04	Oct '03 - Done 10.07 delivered - Done 10.07S delivered -Done
10.	LAT STEP	ICD Documentation (harness routing, connectors, etc)	LAT	SAI	CDR	TBD	
11.	LAT Mass Properties Information	SAI to build mass simulators for S/C structural qualification	LAT	SAI	CDR	Dec '03	November mass report released - Done
12	LAT Radiation Source Survey	Identify sources of radiation for range	LAT	SAI	CDR	Dec '05	
13.	LAT Instrument/Spacecraft Simulator	Obs. Development	LAT	SAI	FINAL	Apr '04 6/15/04	New delivery date.
14.	Spacecraft/LAT Instrument Simulator	LAT Development DIIS SIIS	SAI	LAT	Preliminary FINAL	Jul '03 3/04 5/7/04	New delivery date.
15.	LAT Input to ICD	ICD Development	LAT	SAI	Updates		Rev B released.
16.	S/C Flexures (Flight Like)	LAT Testing Model Hardware	SAI	LAT	Test	10/30/03 3/04 7/1/04	New delivery date.
17.	Drill Template	LAT	SAI	LAT		1/04 3/04	On hold pending SC-LAT I/F resolution
18.	S/C Acoustic Simulator	LAT Model (FEM) Hardware	SAI	LAT		12/04 4/05	
19.	Ground Ops Plan (Hazardous & Safety Critical Operations)	LAT Testing	LAT	SAI	Preliminary Final	3/31/04 3/31/05	Prelim delivery on track.



RFA Closure

- 37 CDR RFAs total, submitted 27 answers, have 4 draft answers
- Other priorities are driving RFA closure priorities, but we are making steady progress
- Current status of all RFA's on SE website



Key Design Metrics



LAT Mass Status

LAT Mass Status Report LAT-TD-00564-09

LAT Mass Status
Effective Date: 7-Jan-04
Martin Nordby
Print Date: 7-Jan-04

Jan-04

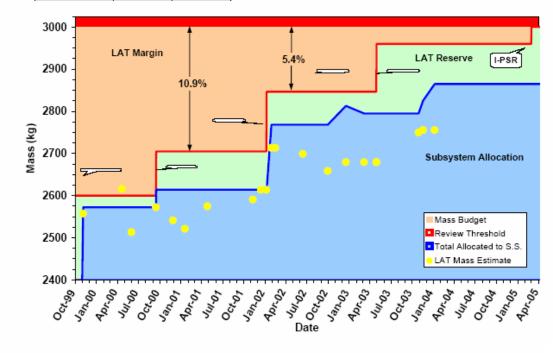
Estimate	Alloc.
508.7	510.0
1374.3	1440.0
278.8	280.0
360.4	386.6
226.2	240.0
7.0	8.0
2755.5	2864.6
244.5	
8.9%	
	3000.0
	508.7 1374.3 278.8 360.4 226.2 7.0 2755.5 244.5

^{*} AIAA G-020 recommended min reserve = 6.0% Current allocations per CCB action on 18 Nov 03

Center of Mass (mm)						
CMx	-0.67	-20 < CMx < 20				
CMy	-0.94	-20 < CMy < 20				
CMz	-71.45	CMz < -51.2				
Ht off LIP	164.75	Ht < 185				

Second Moment of Inertia (kg-m²)						
lxx	lxx 1050.0 1500.0					
lyy	1006.2	1500.0				
Izz	1388.9	2000.0				

Mass Estimate Breakdown				
(kg) %				
Parametric	230.7	8.4%		
Calculated	585.5	21.2%		
Measured	1939.4	70.4%		
Total	2755.5	100%		





November 03 LAT Power Status

Operational Power

10-Nov-03	Estimate	PARA	CALC	MEAS	ALLOC.
Item	(Watts)	(Watts)	(Watts)	(Watts)	(Watts)
ACD	9.4	2.3	3.9	3.2	10.5
Tracker	152.4	1.5	0.0	150.9	153.0
Calorimeter	64.9	0.0	0.0	64.9	65.0
Trigger & Data Flow	318.6	44.5	87.3	186.8	327.5
Grid/thermal	20.4	20.4	0.0	0.0	35.0
Instrument Total	565.7	68.7	91.1	405.8	591.0
				•	

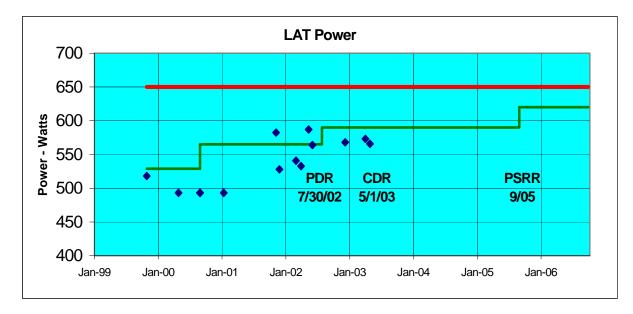
PDR Reserve Was 15.2%
CDR Reserve Was 13.4%

Goal for PSRR Reserve > 5%

Instrument Allocation 650.0
% Reserve 14.9%

PARA - Best Estimate based on conceptual design parameters
CALC - Estimate based on
Calculated power from detailed design documentation
MEAS - Actual power measurements of components

Goals estimated using guidelines given in ANSI/AIAA G-020-1992 "Estimating and Budgeting Weight and Power Contingencies for Space Craft Systems"





November 03 LAT Power Status (Continued)

Survival Power

Component	Current	Subsystem Power Estimates (W)				
	Alloc.	PARA	CALC	MEAS	Total	Margin
On-Orbit Average Power Total1	278.00	0.00	230.40	0.00	230.40	20.7%
Regulated VCHP Power Total	58.00	0.00	48.40	0.00	48.40	19.8%
Unregulated Passive Survival Power	220.00	0.00	182.00	0.00	182.00	20.9%

¹Power estimates reflect the LAT steady state orbit average. Numbers do not reflect transition into or out of survival mode, i.e. early orbit operations.



FSW Resource Usage Current Estimates

Resource	Total Available	Anticipated Usage	Margin Factor
EPU Boot PROM	256 kB	128 kB	2
SIU Boot PROM	256 kB	128 kB	2
EPU EEPROM	6 MB	1.5 MB	4
SIU EEPROM	6 MB	1.5-2.5 MB	3
EPU CPU cycles	200% in 2 EPUs	30%	> 6
SIU CPU cycles	100% in 1 SIU	25%	4
EPU memory	128 MB	16-32 MB	4-8
SIU memory	128 MB	< 16 MB	8
Bandwidth – instrument to EPU	45 MB/sec	10 MB/sec	4.5
Bandwidth – EBM to CPU	20 MB/sec	5 MB/sec	4
Bandwidth – CPU to EBM	2.5 MB/sec	20 kB/sec	125
Bandwidth – EBM to SSR	5 MB/sec	40 kB/sec	125



Key Science Performance Metrics

Parameter	SRD Value	Present Design Value
Peak Effective Area (in range 1-10 GeV)	>8000 cm ²	10,000 cm ² at 10 GeV
Energy Resolution 100 MeV on-axis	<10%	9%
Energy Resolution 10 GeV on-axis	<10%	8%
Energy Resolution 10-300 GeV on-axis	<20%	<15%
Energy Resolution 10-300 GeV off-axis (>60°)	<6%	<4.5%
PSF 68% 100 MeV on-axis	<3.5°	3.37° (front), 4.64° (total)
PSF 68% 10 GeV on-axis	<0.15°	0.086° (front), 0.115° (total)
PSF 95/68 ratio	<3	2.1 front, 2.6 back (100 MeV)
PSF 55°/normal ratio	<1.7	1.6
Field of View	>2sr	2.4 sr
Background rejection (E>100 MeV)	<10% diffuse	6% diffuse (adjustable)
Point Source Sensitivity(>100MeV)	<6x10 ⁻⁹ cm ⁻² s ⁻¹	3x10 ⁻⁹ cm ⁻² s ⁻¹
Source Location Determination	<0.5 arcmin	<0.4 arcmin (ignoring BACK info)
GRB localization	<10 arcmin	5 arcmin (ignoring BACK info)



Risk Management



Risk Management Activity

No new Top Risks identified this month



Top risks to cost

ID#	Risk Rank	Risk Description	Risk Mitigation	Status
Proj Mgt - 005	Moderate	Parts and vendor orders have not been completed therefore flight production cost may exceed projection	Manufacturing engineer added to expedite minimum cost closure Clarification and purchase package review to ensure accurate bids	Processes in place Remaining vendor selections per production plan
Proj Mgt - 006	Moderate	Critical skilled positions (senior personnel) required to execute project remain open, potential impact to cost and schedule if not closed in short term	Management team has identified critical skill needs Identify skilled personnel within Collaboration environment	 Added SLAC Site Rep in Italy Added Scientist to Tracker Team & Proj Eng Continuing to expand FSW support Identified additional QA support requirements Added additional Structural analyst support Added Design Eng Support



Top risks to schedule

ID#	Risk Rank	Risk Description	Risk Mitigation	Status
Proj Mgt - 003	Moderate	Completion of Tracker subsystem qualification program delayed due to EM closure or MCM electronics	 Manufacturing Eng assigned to close MCM issues Increased team integration with Italian partners GSFC audit/support to Tracker EM closure 	50 Unit Pre- production run established with Teledyne, ECD: 9 Feb 04 Restructured SLAC engineering support
				 Additional INFN support in place
		ASIC's fail to meet requirements; results in schedule impact	•Focused review & test. Margin for re-runs protected where possible	Tracker GTRC error found, plan in place
Proj Mgt - 002	Moderate		•Individual risks Identified by subsystem	Cal/ACD ASIC's continued testing
002				•ACD GARC Mitigation in progress
Proj Mgt - Moderate 004	Modorato	TEM Power supply final design is delayed, final implementation may exceed current schedule	 Key focus item identified for DAQ Design peer review 9/03 Basing approach on flight proven 	Implementation plan in place and proceeding
	Moderate	designs where possible	Reduce to Low risk after successful Qual program	



Top risks to schedule

ID#	Risk Rank	Risk Description	Risk Mitigation	Status
SE-007	Moderate	Critical component failure post LAT integration requiring de- integration impacting cost & schedule	Extensive use of EM test bed to support flight H/W & S/W development Thorough qualification and acceptance tests Pre planned I&T actions for deintegration	•LAT Assembly plan under update to incorporate EM1 lessons learned, update complete, in review ,ECD: Mar 04
Elec- 004	Moderate	Flight-Software development schedule is tight and depends on execution of LAT software development approach. Delays in incremental review process may impact cost & schedule	Detail and implement incremental development program, ensure sufficient software test on target hardware during development to drive out any requirement disconnects. Include adequate peer reviews before each spiral cycle prior to release	•Adapting monthly demos •Enhanced software team and processes •Added software management support •Quick Look Review closure in work • EM2 Review 26 Feb



3-Month Milestones

- Update the LAT-MD-00408 LATPVP Incorporating comments from walkthrough
- Update System Metrics Electrical updated in December, mass update in progress
- Complete CIDL update Draft out for review
- Close all open RFAs October->December->???
- LAT I&T Assembly Sequence in review, update TBR
- Draft Dynamics Plan 19 December TBR
 - Modal and Sine vib Have first level agreement w/NASA on approach, manpower diverted
 - Accoustic pretest analysis nearing completion
- LAT Survey Plan 16 Jan 04 TBR
- LAT Instrumentation Plan 16 Jan 04 –> CR ECD 5 Mar
- LAT EMI/EMC Test Plan First Release 3/04
- LAT Comprehensive Performance Plan, Limited Operational Performance Plan combined into one document, initial release 3/04
- LAT Thermal Test Plan First release 1/16/04, final 3/04
 - Preliminary reassessment indicates no major changes, update to restart mid March