

# **GLAST Large Area Telescope: I & T Input to Monthly Technical/Cost/Schedule Review 07/26/05**

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650-926-2469 650-926-2553**



# Last Month's Accomplishments (1 of 3)

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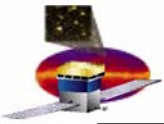
- **Management**
  - **Tracking hardware shortages for LAT integration.**
    - TKR Delivery
    - ELX Boxes
  - **Procedure Status**
    - 70 of 70 submitted for sign-off or released.
    - Preparing a Draft Environmental Test Implementation Plan
- **IFCT**
  - **Completed 6 Tower Tests**
  - **Received Grid 2**
  - **Received the X-LAT Plate from LM**
  - **Implemented cable bending precautionary measures.**



# Last Month's Accomplishments (2 of 2)

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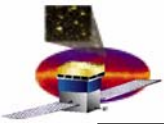
- **Online**
  - **LATTE**
    - Supported accelerated FSW implementation planning
    - Exploratory work to demonstrate interaction with the VSC and its software interface is ongoing.
    - 4.9.2 released for I&T 6 Tower Tests.
    - LATTE 5 work is underway
- **SVAC**
  - Workshop 4 (July 14-15) was successful
    - See the instrument Analysis Web Page for details
  - Main current activities
    - Analyzing 6 tower data
    - Ramping up ACD effort
    - Leading the process to validate of calibrations
    - Supporting ISOC and SE in test and operations planning



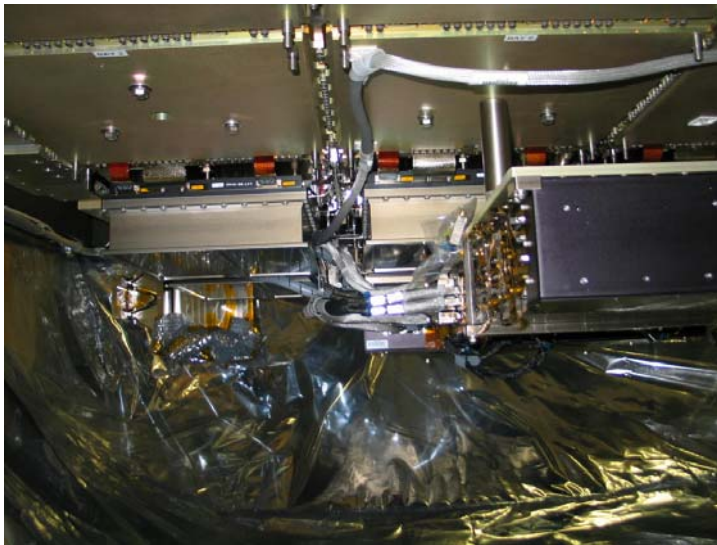
# SVAC status

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- **Workshop 4 (July 14-15) was successful**
  - **See the instrument Analysis Web Page for details**
- **Main current activities**
  - **Analyzing 6 tower data**
  - **Ramping up ACD effort**
  - **Leading the process to validate of calibrations**
  - **Supporting ISOC and SE in test and operations planning**



# I&T Activities



**Temporary Cable Support**

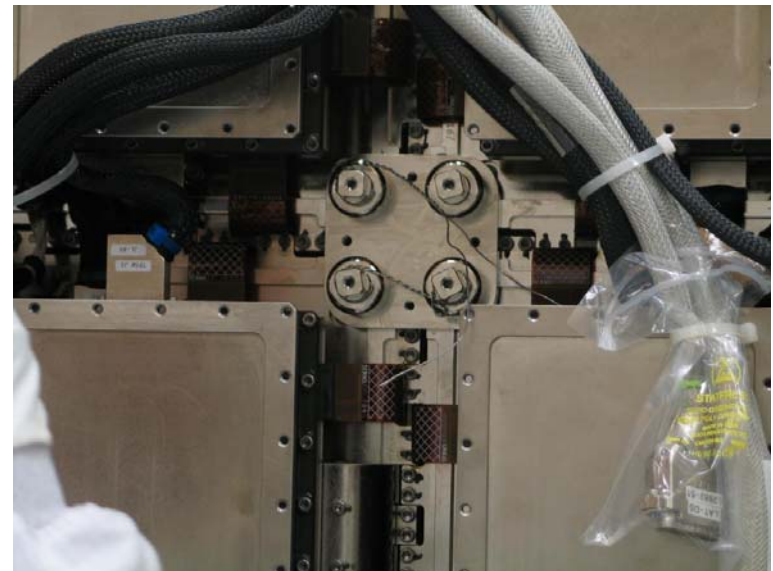


**Cable Protection**



**Purge Tube Installed**

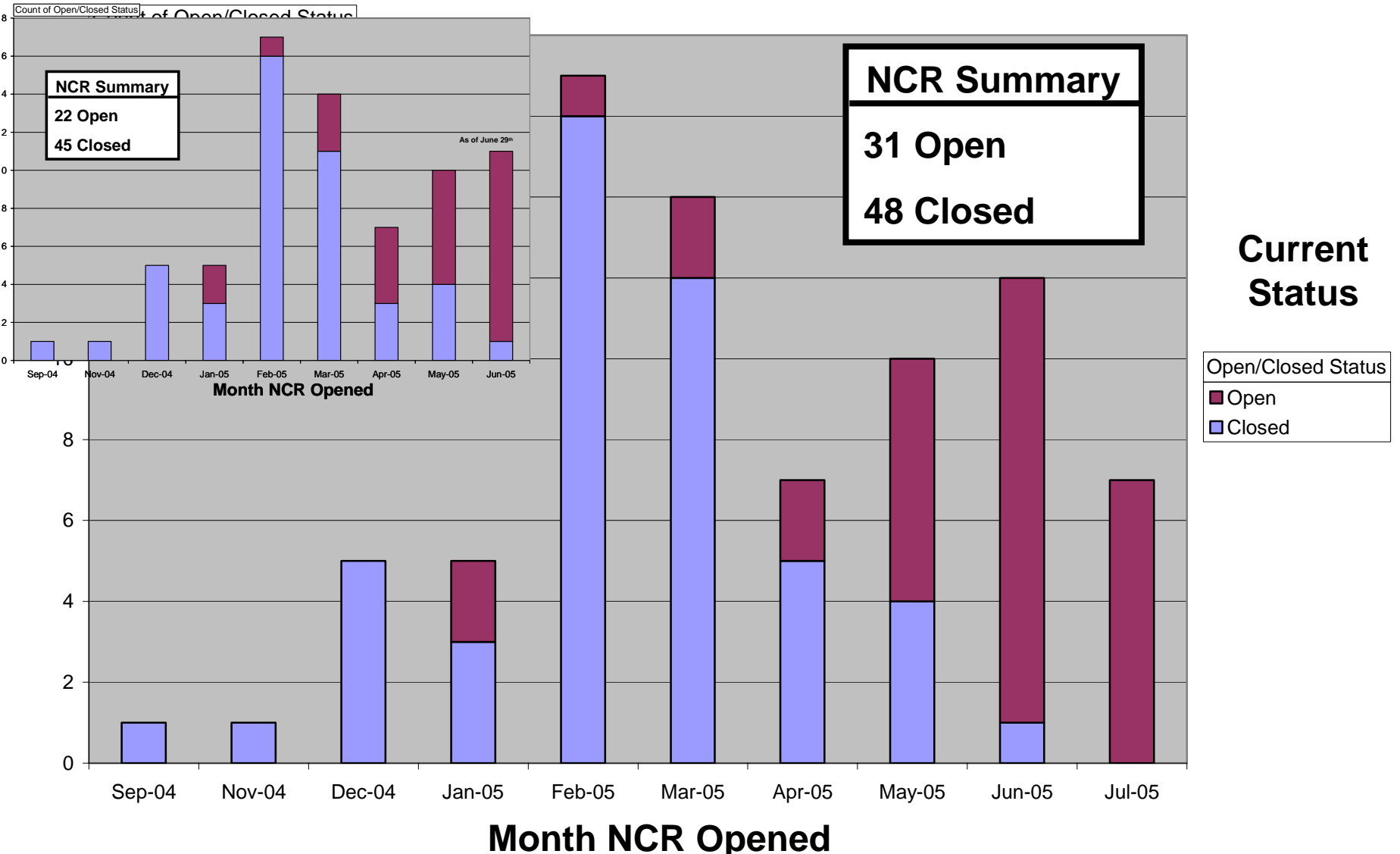
4.1.9 - Integration and Test

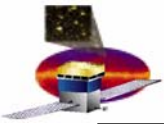


**Shear Plate Installation**



# I&T NCRs by Month Open/Closed Status

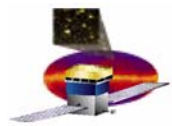




# Upcoming I&T Events

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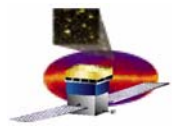
- STR #14, 15 ECD 7/5 (Complete)
- SVAC data taking for 6 towers ECD 7/15 (Complete)
- STR #16 Parallelized Test Scripts ECD 7/29
- TKR Hand-off to I&T ECD 7/28
- 8 Tower Integration ECD 8/12
- 8 Tower Tests ECD 8/26
- ACD Receiving ECD 8/12
- ACD Installation with 8 towers ECD 9/5



# I&T Detail Schedule (1 of 1)

ID	Task Name	Start	% Complete	Finish	May '05	Jun '05	Jul '05	Aug '05	Sep '05	Oct '06	Nov '06	Dec '06	Jan '06
					5/1	5/22	6/12	7/3	7/24	8/14	9/4	9/25	10/16
282	<b>Grid 2</b>	<b>7/19/05</b>	<b>8%</b>	<b>9/13/05</b>									
283	Grid 2 Assembly	7/19/05	30%	8/1/05									
284	Flexure Testing	8/2/05	0%	8/29/05									
285	TIP (Test Interface Plate) Assembly	8/30/05	0%	9/9/05									
286	Assembly of Grid 2 to TIP	9/12/05	0%	9/13/05									
818	<b>Tower 4 - Bay 8</b>	<b>2/22/05</b>	<b>86%</b>	<b>8/3/05</b>									
844	<b>Tower-4 Grid Bay 8 I&amp;T</b>	<b>6/9/05</b>	<b>84%</b>	<b>8/3/05</b>									
852	<b>6 Tower Test</b>	<b>6/9/05</b>	<b>86%</b>	<b>8/2/05</b>									
973	Thermistor bonding/cure on bays 0/4 (NCR351)	8/2/05	0%	8/2/05									
974	Install Cable Trays	8/2/05	0%	8/3/05									
975	<b>Tower 5, Bay 13</b>	<b>6/7/05</b>	<b>65%</b>	<b>8/5/05</b>									
999	<b>Tower-5 Grid Bay 13 I&amp;T</b>	<b>8/3/05</b>	<b>0%</b>	<b>8/5/05</b>									
1000	<b>TKR-4 installation into grid bay</b>	<b>8/3/05</b>	<b>0%</b>	<b>8/4/05</b>									
1004	<b>FM108 installation into grid bay 13</b>	<b>8/4/05</b>	<b>0%</b>	<b>8/5/05</b>									
1007	<b>Tower 6, Grid Bay 12</b>	<b>6/7/05</b>	<b>10%</b>	<b>8/26/05</b>									
1015	<b>Tracker 6 post ship test &amp; receiving test</b>	<b>7/25/05</b>	<b>0%</b>	<b>7/29/05</b>									
1023	<b>TKR-6 I&amp;T Hand-off</b>	<b>7/29/05</b>	<b>0%</b>	<b>7/29/05</b>									
1025	<b>TEM/TPS 6 Flight Readiness</b>	<b>7/11/05</b>	<b>40%</b>	<b>7/26/05</b>									
1026	<b>TEM/TPS-6 I&amp;T</b>	<b>7/11/05</b>	<b>40%</b>	<b>7/26/05</b>									
1032	<b>Tower-6 Grid Bay 12 I&amp;T</b>	<b>8/5/05</b>	<b>0%</b>	<b>8/26/05</b>									
1033	<b>TKR-6 installation into grid bay</b>	<b>8/5/05</b>	<b>0%</b>	<b>8/9/05</b>									
1038	<b>FM110 installation into grid bay 12</b>	<b>8/9/05</b>	<b>0%</b>	<b>8/10/05</b>									
1041	Shear Plate Installation pending NCR disposition	8/10/05	0%	8/10/05									
1042	<b>Install Cable Trays</b>	<b>8/10/05</b>	<b>0%</b>	<b>8/12/05</b>									
1044	Install Latte 4.9.1	8/10/05	0%	8/10/05									
1045	8 Tower Test	8/12/05	0%	8/26/05									
1046	<b>ACD Installation &amp; Testing</b>	<b>8/17/05</b>	<b>0%</b>	<b>9/30/05</b>									
1047	ACD receiving	8/17/05	0%	8/17/05									



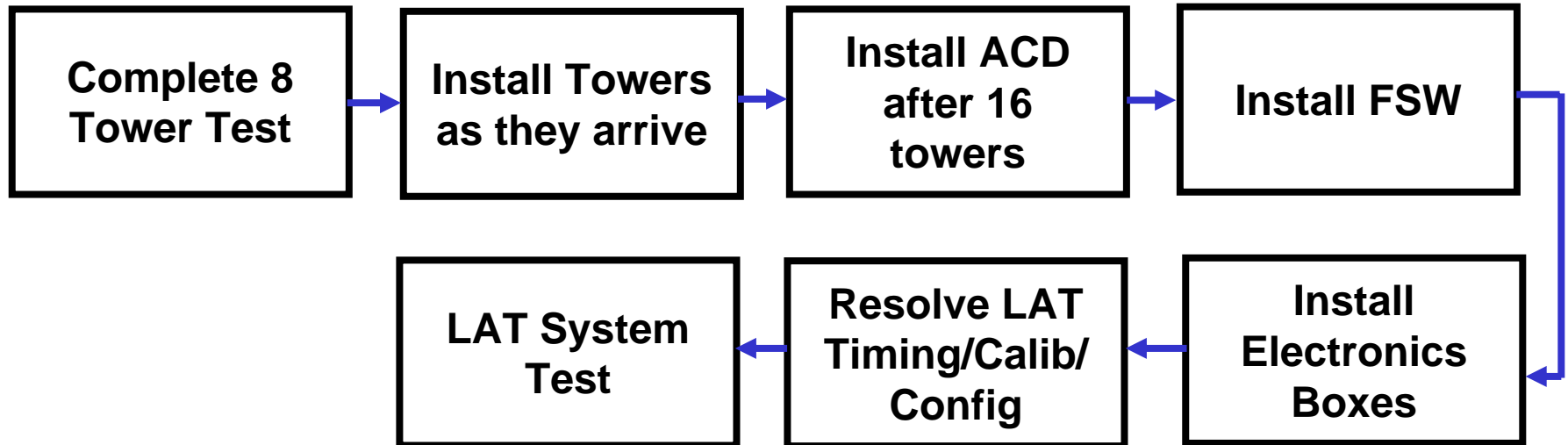


# I&T 6 Month Baseline (1 of 2)

ID	Task Name	Duration	Start	Finish	Month																																																							
					July							August							September							October							November							December							January							February						
					5	13	21	29	5	13	21	29	6	14	22	30	7	15	23	1	9	17	25	2	10	18	26	4	12	20	28	5	13	21	29	6	14																							
1	<b>LAT Integration Plan</b>	<b>318.06 days</b>	<b>10/22/04</b>	<b>2/13/06</b>	[Gantt bar from 10/22/04 to 2/13/06]																																																							
2	Grid RFI	0 days	10/22/04	10/22/04	[Gantt bar from 10/22/04 to 10/22/04]																																																							
3	X-LAT Thermal Plate RFI	0 days	2/9/05	2/9/05	[Gantt bar from 2/9/05 to 2/9/05]																																																							
4	Radiators RFI	0 days	5/31/05	5/31/05	[Gantt bar from 5/31/05 to 5/31/05]																																																							
5	<b>Tracker Receiving</b>	<b>178.81 days</b>	<b>1/14/05</b>	<b>10/11/05</b>	[Gantt bar from 1/14/05 to 10/11/05]																																																							
85	<b>Calorimeter Receiving</b>	<b>138 days</b>	<b>12/1/04</b>	<b>6/29/05</b>	[Gantt bar from 12/1/04 to 6/29/05]																																																							
176	<b>Electronics Receiving</b>	<b>196.25 days</b>	<b>2/10/05</b>	<b>11/30/05</b>	[Gantt bar from 2/10/05 to 11/30/05]																																																							
177	<b>Cables</b>	<b>81.63 days</b>	<b>2/10/05</b>	<b>6/14/05</b>	[Gantt bar from 2/10/05 to 6/14/05]																																																							
196	<b>TEM Assemblies</b>	<b>111.63 days</b>	<b>2/18/05</b>	<b>8/5/05</b>	[Gantt bar from 2/18/05 to 8/5/05]																																																							
215	<b>TEM PS Assemblies</b>	<b>86.75 days</b>	<b>2/18/05</b>	<b>6/29/05</b>	[Gantt bar from 2/18/05 to 6/29/05]																																																							
234	<b>Electronic Boxes</b>	<b>171.44 days</b>	<b>3/19/05</b>	<b>11/30/05</b>	[Gantt bar from 3/19/05 to 11/30/05]																																																							
242	<b>ACD Receiving</b>	<b>15 days</b>	<b>8/12/05</b>	<b>9/3/05</b>	[Gantt bar from 8/12/05 to 9/3/05]																																																							
243	Receive ACD	0 days	8/12/05	8/12/05	[Gantt bar from 8/12/05 to 8/12/05]																																																							
244	ACD Receiving Tests	15 days	8/12/05	9/3/05	[Gantt bar from 8/12/05 to 9/3/05, 0% progress]																																																							
245	<b>Grid Assembly in I&amp;T</b>	<b>76.19 days</b>	<b>11/1/04</b>	<b>2/25/05</b>	[Gantt bar from 11/1/04 to 2/25/05]																																																							
276	<b>TEM to Calorimeter</b>	<b>127.13 days</b>	<b>2/7/05</b>	<b>8/17/05</b>	[Gantt bar from 2/7/05 to 8/17/05]																																																							
331	<b>Calorimeter/Tracker/TEM/TEM-PS Test</b>	<b>149.44 days</b>	<b>2/21/05</b>	<b>10/1/05</b>	[Gantt bar from 2/21/05 to 10/1/05]																																																							
380	<b>Tower Installation</b>	<b>132.94 days</b>	<b>3/21/05</b>	<b>10/5/05</b>	[Gantt bar from 3/21/05 to 10/5/05]																																																							
381	Install Bay 0 (Tower A)	10 days	3/21/05	4/5/05	[Gantt bar from 3/21/05 to 4/5/05]																																																							
389	Install Bay 4 (Tower B)	10 days	4/8/05	4/22/05	[Gantt bar from 4/8/05 to 4/22/05]																																																							
397	2 Tower CPT	11 days	4/26/05	5/11/05	[Gantt bar from 4/26/05 to 5/11/05]																																																							
398	Install Bay 5 (Tower 1)	2.5 days	5/20/05	5/25/05	[Gantt bar from 5/20/05 to 5/25/05]																																																							
405	Install Bay 1 (Tower 2)	2.5 days	5/23/05	5/26/05	[Gantt bar from 5/23/05 to 5/26/05]																																																							
412	4 Tower CPT	8 days	5/26/05	6/8/05	[Gantt bar from 5/26/05 to 6/8/05]																																																							
413	Install Bay 9 (Tower 3)	2.5 days	6/8/05	6/13/05	[Gantt bar from 6/8/05 to 6/13/05]																																																							
420	Install Bay 8 (Tower 4)	2.5 days	6/14/05	6/16/05	[Gantt bar from 6/14/05 to 6/16/05]																																																							
427	Install Bay 13 (Tower 5)	2.5 days	6/16/05	6/21/05	[Gantt bar from 6/16/05 to 6/21/05]																																																							
434	Install Bay 12 (Tower 6)	2.5 days	7/29/05	8/3/05	[Gantt bar from 7/29/05 to 8/3/05, 0% progress]																																																							
441	8 Tower Tests	10 days	8/5/05	8/19/05	[Gantt bar from 8/5/05 to 8/19/05, 0% progress]																																																							

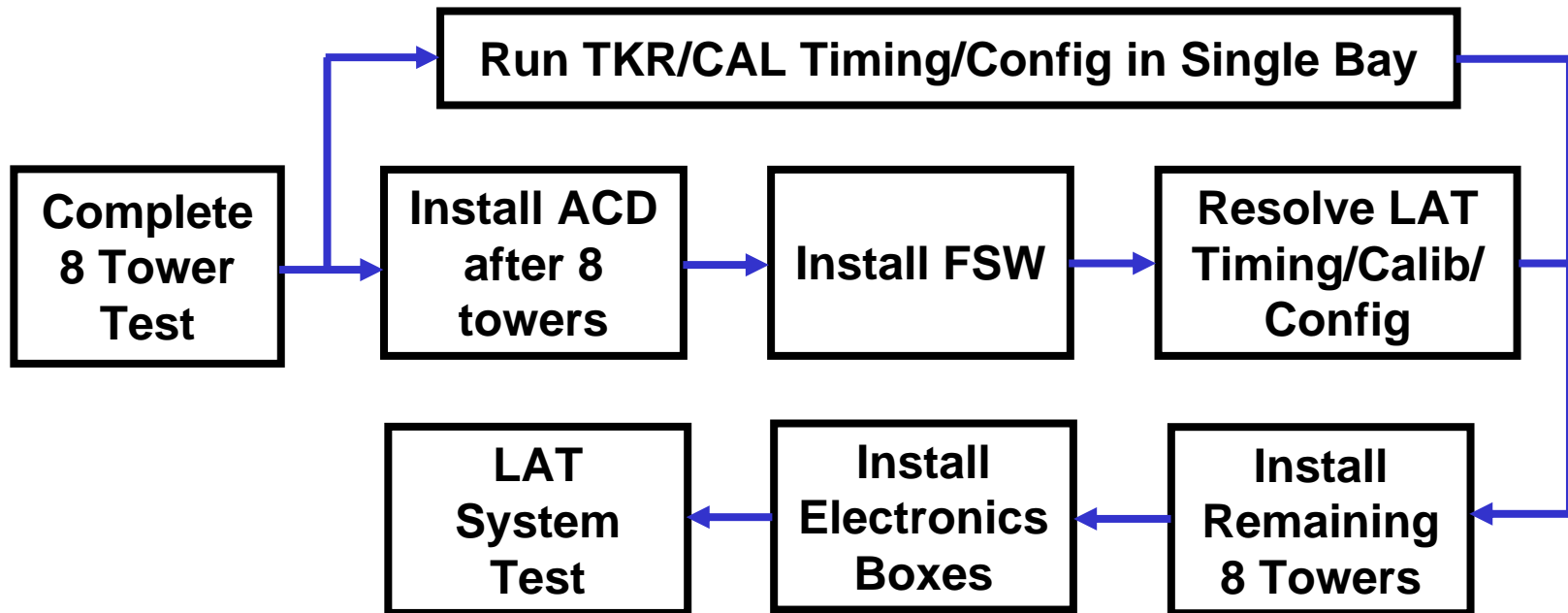


# Baseline I&T Flow



**Resolution of LAT System Level Timing, Calibration and Configuration Issues is dependent on future hardware deliveries.**

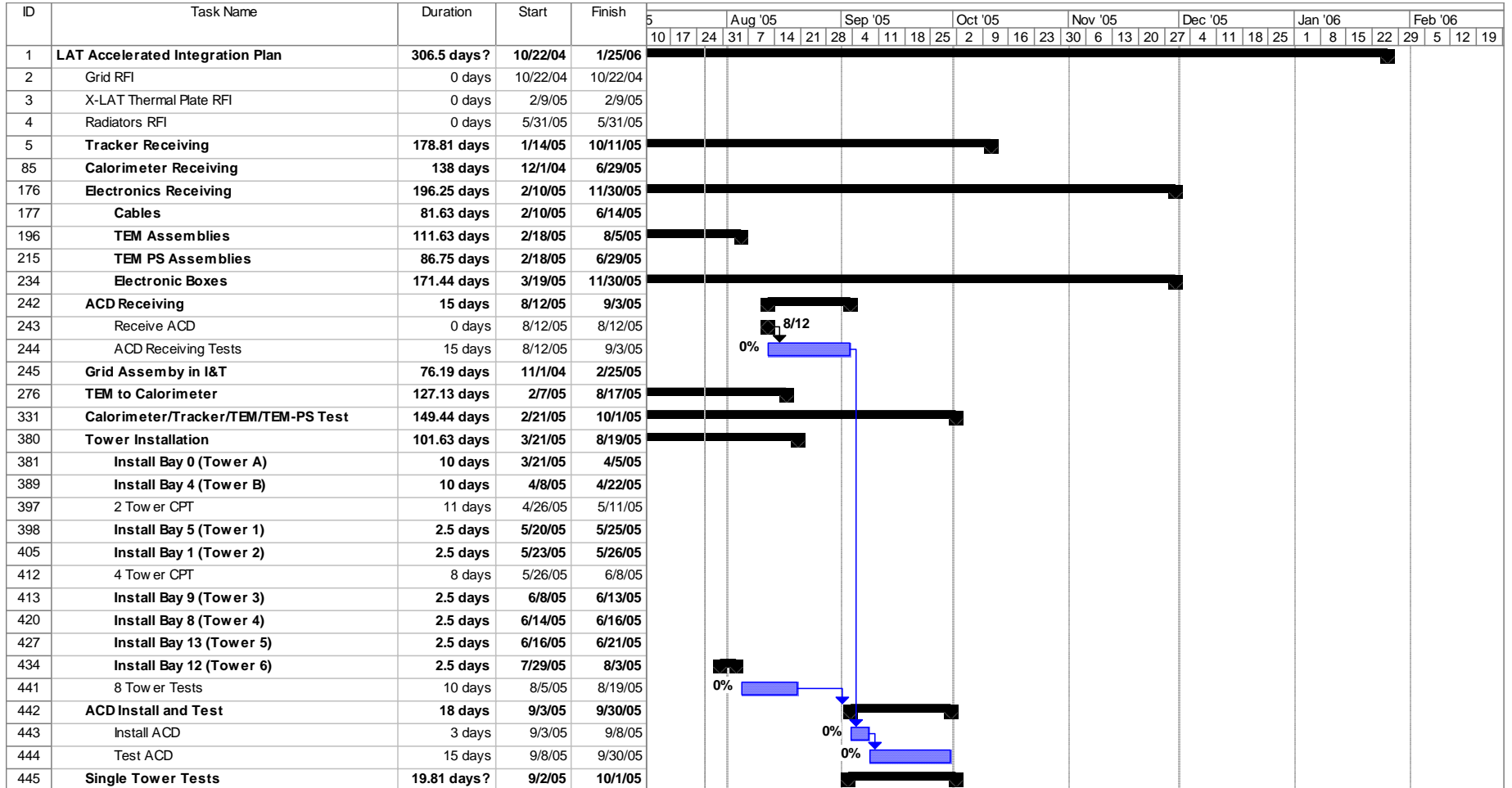
# Alternate I&T Flow

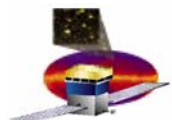


**Resolution of LAT System Level Timing, Calibration and Configuration Issues is decoupled future hardware deliveries for early risk mitigation.**

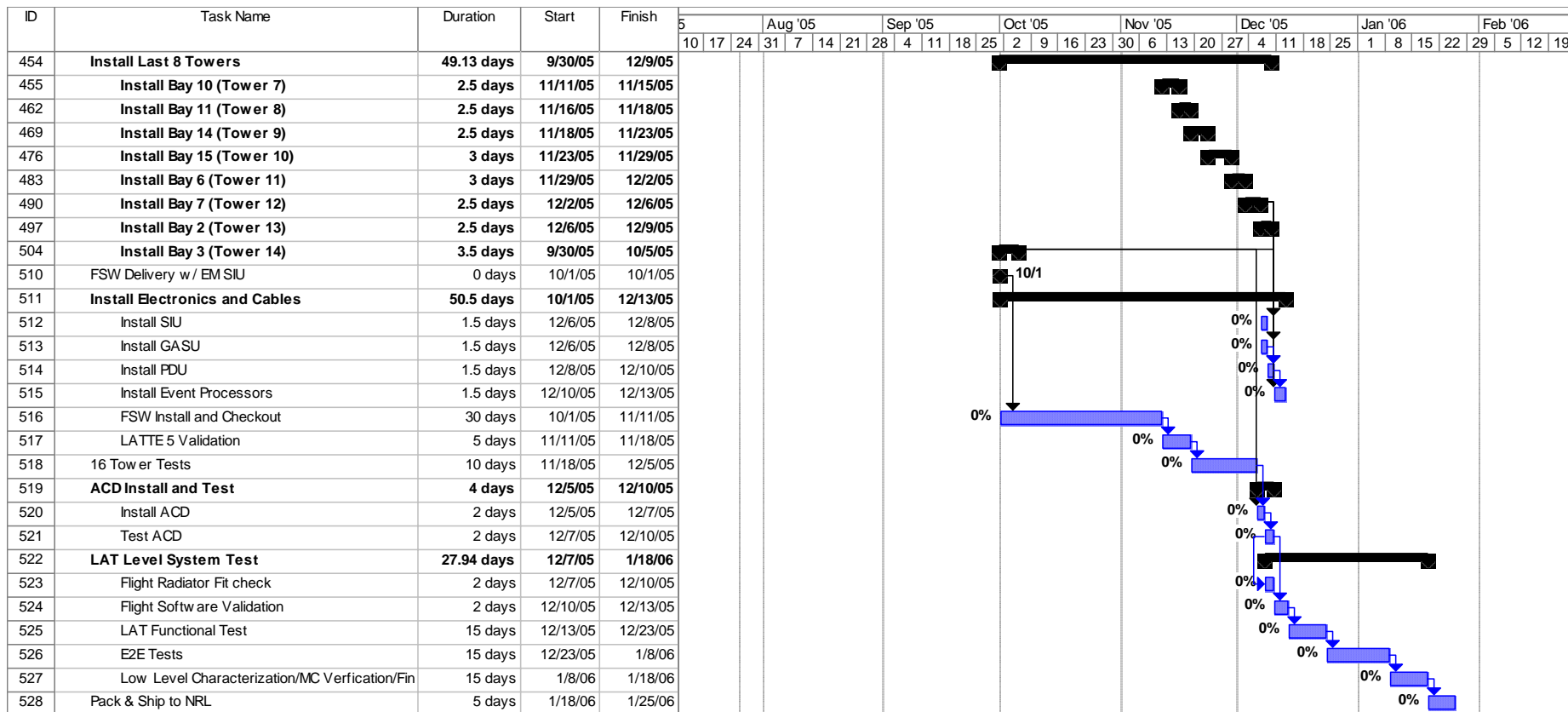


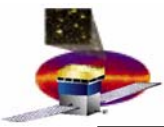
# Alternate I&T Integration Plan with ACD (1 of 2)





# Alternate I&T Integration Plan with ACD (2 of 2)





# Goals for Workshop 5 (Aug 29)

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- **Study MC generated events with ACD + 8 towers**
  - Need to get familiar with ACD variables
  - Start thinking how we will set up tests using ROIs to do analysis that we could not do so far
    - To support I&T test planning activities
- Present a list of distributions that capture geometrical dependencies since we can not spend too much time when the full LAT is assembled to learn all that
  - These will change as we add more towers
- Show trending results for calibrations (function of time and per tower)
  - Would like to have a comprehensive presentation from both TKR and CAL
- Alignment
  - Produce inter and intra-tower results using SAS reconstruction in its native framework
- Educate collaborators to connect science with housekeeping data
  - Only SVAC group does that right now

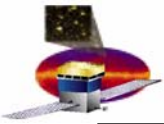


# Initiated a 6 month-long write-up effort

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- Start document work in short Analysis Memos (in LAT Docs)
  - **Crucial for documenting our effort but...**
    - also essential for sharpening the thought process
  - **These are “Live” documents**
    - Should take **a day** to write
      - » Can keep updating it
    - Should contain
      - » Goal of the data analysis
      - » State run ID's
      - » Trigger conditions
      - » Hardware configuration
      - » Analysis cuts
      - » Assumptions behind analysis cuts
- Goal: Document overall IA effort results by Dec 2005
  - **Eduardo and Nico (INFN/Bari) will work on a draft**





# Issues & Concerns

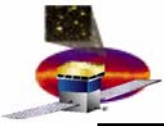
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## ISSUES

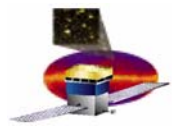
- Availability of flight assembly hardware.
  - Shortages identified by I&T and being worked with Subsystems.
    - TKR
    - SIU & EPU

## CONCERNS

- Additional I&T manpower for Online, SVAC and IFCT.
- TPS rework and replacement, availability for future tower installations.



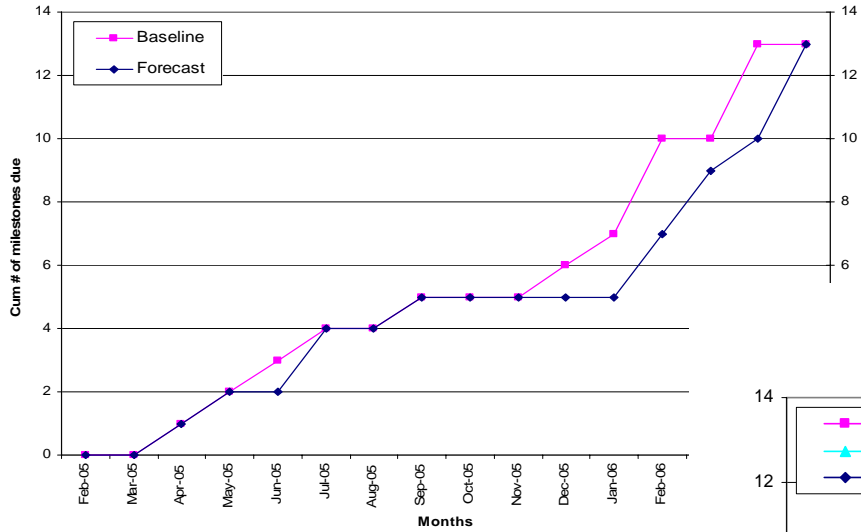
# **Cost/Schedule Reports for Presentation June 2005 Month End 4.1.9 Integration & Test**



# Level 3 Milestone Count

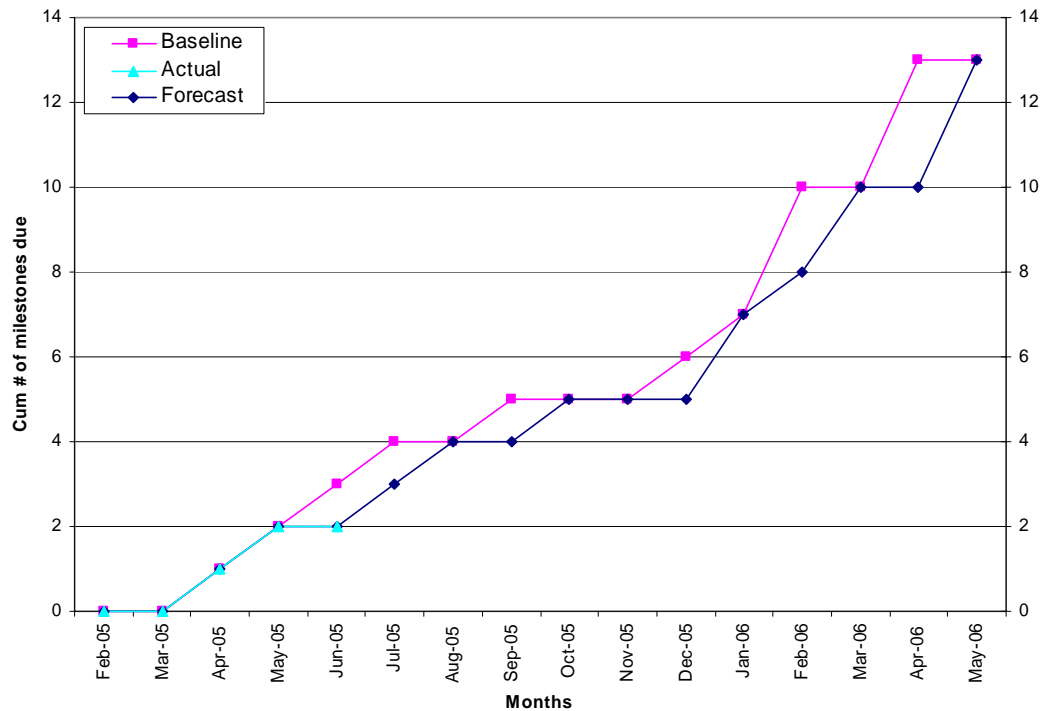
## May 05

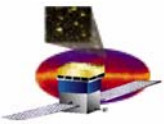
4.1.9 Level 3 Milestones



## June 05

4.1.9 Level 3 Milestones





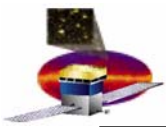
# Level 3 Milestone List

Activity Description	Baseline Finish	-2m Var	-1m Var	Bsln Var	Early Finish	Gantt Chart																	
						2005						2006											
						F	M	A	M	J	J	A	S	O	N	D	D	J	A	F	M	A	M
<b>4.1.9 I&amp;T</b>																							
Start 2 Tower Comprehensive	04/20/05	-3	-3	-3	04/25/05A																		
Start 4 Tower Comprehensive	05/12/05	-7	-12	-12	05/31/05A																		
Start 8 Tower Comprehensive	06/20/05	-5	-16	-31	08/03/05																		
Online FU S/W Final Release-I&T to	07/14/05	0	0	0	07/14/05																		
Start 16 Tower Comprehensive	09/07/05	-4	-8	-21	10/06/05																		
LAT Ready to Ship to NRL for Env	12/20/05	-4	-27	-10	01/11/06																		
Ship LAT to NRL for Env Test	01/03/06	-6	-40	-12	01/15/06																		
LAT EMI/EMC Test	02/01/06	-8	-58	-30	03/03/06																		
LAT Sine Vibe	02/14/06	-8	-24	5	02/09/06																		
LAT Acoustic Test	02/24/06	-10	-46	-18	03/14/06																		
LAT TVAC	04/14/06	-9	-20	-19	05/03/06																		
LAT Weight & CG	04/17/06	-8	-25	-25	05/12/06																		
Ship LAT to Spectrum Astro	04/21/06	-10	-23	-23	05/14/06																		

Run Date 07/20/05 13:25  
 Data Date 07/01/05  
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**GLAST LAT PROJECT**  
**Level 3 Milestones**  
**Baseline Variance (Organized by Subsystem)**

LT-DZ: Baseline Variance  
 FL-D4: AV: Level 3 Milestones  
 Report #10  
 Sheet 11



# Milestone Variance Explanation

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- **Schedule Impact**
  - 14 days of float to program milestone dates
- **Cost Impact**
  - None
- **Corrective Action**
  - Evaluate early technical risk mitigation.
  - Evaluate system level test definition and durations.
  - Use 7/24 schedule as required for system level test to minimize test duration.

# Cost Report

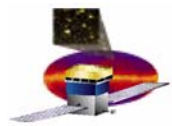
Monthly Contractor Financial Management Report 30-Jun-05							NASA form 533M Approved OMB # 2700-		Report for Month Ending: 6/30/2005	
Reporting Category	Cost Incurred				Estimated Cost			4/3/2000	Estimated Final Cost	Unfilled Orders
	During Month		Cum. to Date		Detail		Balance of Contract	Contractor Estimate		
	Actual	Planned	Actual	Planned	JUL05	AUG05				
4.1.9 INTEGRATION & TEST										
4.1.9.1 I&T MANAGEMENT	40	49	1,164	1,212	44	51	94	1,354	1,354	0
4.1.9.3 INSTR OPS COORDINATOR	0	0	31	31	0	0	0	31	31	0
4.1.9.4 MECH GROUND SUPT EQUIP	8	0	2,082	1,892	39	12	-34	2,098	2,098	0
4.1.9.5 ONLINE SOFTWARE	0	0	654	654	0	0	0	654	654	0
4.1.9.6 INTEG, FACILITIES, CONFIG & TEST	139	221	3,048	3,415	343	147	682	4,219	4,219	10
4.1.9.7 PARTICLE TEST	1	0	44	48	0	0	4	48	48	4
4.1.9.8 ENVIRONMENTAL TEST	20	146	392	478	128	82	145	747	747	0
4.1.9.9 SCIENCE VERIFICATION, ANALYSIS & CALIBRATION	0	0	300	300	0	0	0	300	300	0
CAPW[3]Totals:	208	416	7,715	8,030	555	291	891	9,451	9,451	15



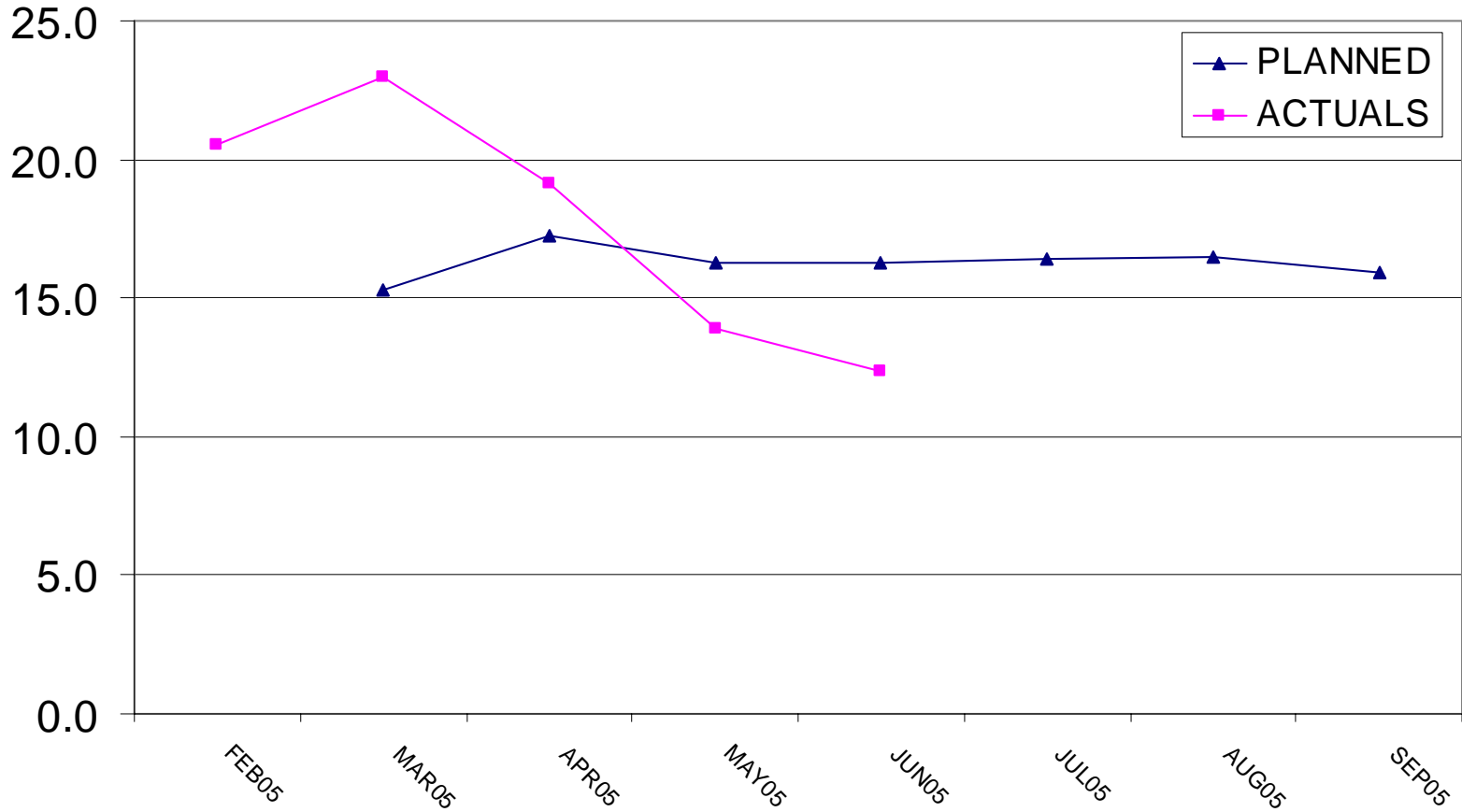
# Cost Variance Explanation

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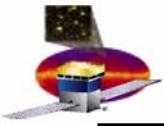
- **Why overrun/underrun?**
  - **Underrun due to vacations/time-off during the month of June (176 hrs)**
- **What will be done to correct?**
  - **No action required.**



# FTE Report (DOE/NASA-funded only)







# FTE Variance Explanation

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- **Why overrun/underrun?**
  - **Underrun due to vacations/time-off during the month of June (176 hrs)**
- **What is the impact?**
  - **None**
- **What will be done to correct?**
  - **No action required.**