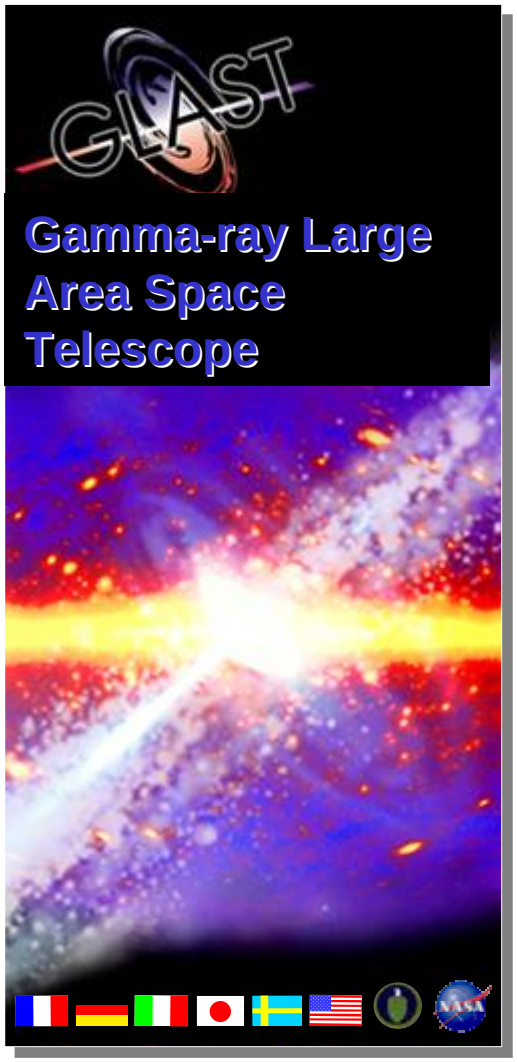

GLAST Observatory TVAC at NRL

Aug 1, 2007

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NRL
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Organization

- **Brett Pugh has agreed to take on "test director" mantle for organizing NRL option.**
  - **Billy Greenrock is GD-AIS Point of Contact**
  - **Organizing weekly teleconfs – Mondays, 11:30 EDT**
  - **Talking with GD experts for needed info**
  - **Potential face to face – GD & NRL – in the next week or two**
- **Scott Clough has agreed to organize turn over fixture**
  - **Recover GSFC fixture and get it recertified**
- **Will create ICD or Agreements Document (Pugh, Johnson)**
  - **Outlining roles and responsibilities**
  - **Defining documentation**
  - **Required / provided facilities**

Organization: Continued

- **NRL Facilities (Mike Van Herpe, Bob Haynes)**
  - Clean tent near TVAC chambers
  - Staging area in Center High Bay
  - Need to work power requirements, networking, offices, etc
- **Mechanical Design, Analysis and Fab – Marc Campell**
  - Turnover fixture adapter plate
  - TVAC port plates
  - TVAC Trolley / table adaption to L-Frame
  - Released drawings – SLAC
  - Analyses – John Ku
  - Fab – NRL / SLAC.
- **TVAC preparation and test: Brett Pugh**
  - GD Rep: Billy Greenrock
  - Van Herpe will organize chamber, CDAS, power supplies, etc
- **QA and Safety: ???**

NRL TVAC Status

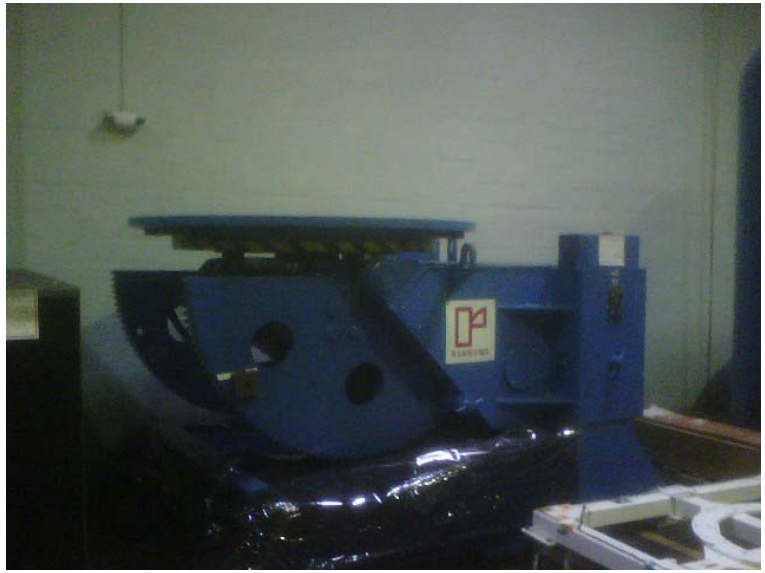
- **No show stoppers except …**
  - Howard Dew suggests that NASCOM connectivity to NRL, if required, will take 240 days
  - Jack Leibee has action to investigate
  - Need to understand GD network requirements
- **NRL Contract**
  - Neil working LAT CR to cover work thru August.
- **Bakeout of L-Frame at NRL is on the rise – decision 3 Aug.**
  - GD's first choice does not have needed capabilities
  - Target date is ~ 24 Aug. availability of L-Frame
  - Potential assembly and test of WattRod heaters during bakeout
- **New target for start of TVAC: 15 Oct**
  - Obs arrival at NRL ~ 1 – 7 Oct.
- **NRL Access and Badging**
  - Should start identifying list of people needing access and begin badging paperwork. Foreign Nationals????

NRL Test Flow

- L-Frame Bakeout (TBD)
- Prep Work
  - Network connectivity verification
  - Pathfinding Turnover and TVAC Trolley/Table
  - TVAC chamber verification (part of bakeout?)
- GLAST Arrival, Unpack
- EGSE setup and checkout
- Post-ship checkout
- GLAST turn over
- Chamber Installation
- Open door CPT
- TVAC
  - ETE and other testing
- Post TVAC CPT
- Post TVAC Potential Flow
  - Solar Array ReInst
  - Prop System Checkout
  - ETE test
  - Optical Alignments
  - Final mass properties
  - ETE test
  - Pre Ship Review
  - Ship to Cape

Observatory Turn Over

From Scott Clough – GSFC Ransome Table



- **Ransome Table Details**
  - Model 500-P
  - Capacity 50,000 lbs
  - Rotation Torque 600 K in. lbs
  - Tilt Torque 1175 K in. lbs
  - C.g. At 12" above and 12" eccentric
  - Table rotation .007 RPM min .3 RPM max
  - Weight 25300 lbs
  - 460 V 3 phase
  - Plug, 30A. 480V. 3 phase
- **Issues**
  - Potential conflicting use by another GSFC project
  - Ownership and documentation
- **Certification**
  - Need 2x mass and torque test
- **If Issues can not be favorably resolved, NRL has ICM turn over fixture that could be adapted. Need to quickly resolve the need for this work.**

Summary

- **Critical Paths?**
  - **Network connectivity to NASCOM and GD-AIS(?)**
  - **Identification, certification, adaptation and installation of turn over fixture**
  - **Adaptation of L-Frame to NRL TVAC Trolley / Table and necessary analyses / certifications to demonstrate safety.**
  - **Modification of test procedures / plans for NRL environment**
    - Configuration and programming of thermal control system
    - Programming of TC monitoring and displays
- **Procedures, Configurations**
  - **Everything done to GD procedures and drawings?**
  - **Modifications for NRL facility / processes?**
- **Risk Mitigation**
  - **Pathfind with version of L-Frame (#1) and mass model**