



### **GLAST Large Area Telescope:**

#### **Performance & Safety Assurance**

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### **Outline**

- □ July Significant Accomplishments
- □ August Planned Accomplishments
- □ Cost Variance Analysis



# **August Significant Accomplishments**

- Initiated NCR system modifications and provided overview of NCR system operations to key personnel
  - I&T utilizes work orders and NCR system for EM activities
  - I&T cleanroom deficiencies will be processed through NCR system
- Met with I&T personnel on continual basis to discuss, review and approve EM work orders
- Conducted mate/demate training at SLAC and UCSC
- Performed another iteration ESD and Flight Hardware Handling training
- Performed follow-up on Tracker Tray PRR actions
- Continue to integrated LAT on-site representative at INFN into Tracker fabrication, assembly and test activities
  - Mate/demate training
  - Mini tower Pre-Ship Review
  - Work order preparation guidance
  - Test planning support
- Supported daily I&T operations meetings and EM integration and test activities
- Coordinated the development and maintenance of an Issues/Problems List for Tracker EM and I&T EM activities
- Obtained DOE approval for the LAT Operating & Support Hazard Analysis and the revised Preliminary Hazard Analysis documents



#### **Near-Term Milestones**

- Provide overview and training to Mechanical Subsystem personnel on LAT work order and NCR systems
- Continue contamination control implementation activities
  - Purge-line plans and review
  - I&T Facility Operations
  - Witness plate implementation
- Develop work order requirements document to supplement previously distributed work order guidance documentation
- Work in concert with LAT Manufacturing Engineering on vendor selection and qualification
- Coordinate Production Readiness Review activities for MCM PWBs, Tracker Bias Circuit, Tracker Flex Cable, 4X4 Grid
- Ensure lessons learned/issues/problems identified during EM activities are captured



## **Cost Variance Analysis**

- Cumulative CV = \$149K
  - Change Request initiated in July for QA support contract rephasing
  - Management (CV = \$36K) Labor cost lower than SLAC labor rate
  - Quality Assurance (CV = \$33K)
    - Variance due to delayed Stanford processing of subcontractor invoices. Actual expenditures in line with planning
  - Training (CV = \$1K)
  - Systems Safety (CV = \$0K)
  - EEE Parts Control Program (CV = \$81K)
    - EEE Part WBS element transferred to Design Engineering.