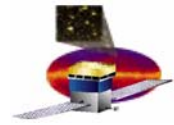


GLAST Large Area Telescope: Performance & Safety Assurance

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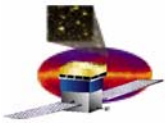
Outline

- October Significant Accomplishments**
- Open Nonconformance Reports**
- Cost Variance Analysis**



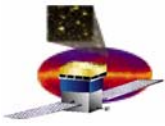
October Significant Accomplishments

- **Contamination Control**
 - Finalized SLAC I&T Facility contamination monitoring and certification schedule with Technical Safety Services, Inc.
 - Vendor to furnish and analyze NVR witness plates and particle fallout samples and certify nitrogen purge system
 - Vendor also to test and certify HEPA filters
- **EM fabrication, assembly, integration and test activity support**
 - Completed second draft of Work Order Requirements document
 - Maintained an Issues/Problems List for Tracker EM and I&T EM activities
 - Regular discussion has been initiated on the status of Tracker & I&T issues/problems
- **Supplemented LAT Quality Engineering staff with highly qualified technical personnel**
 - Support to subcontracting, design, inspection, test, and manufacturing personnel in the resolution of hardware quality issues.
- **Replanning of LAT Performance Assurance Subsystem completed and discussed with LAT Project Management**



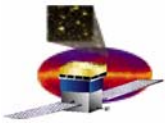
Open Nonconformance Reports

- **As-received aluminum Grid 4X4 billet was flat to 0.5 inches. Needs to be flat to 0.25 inches to allow final machined grid to meet dimensional specifications**
 - Heat treating & flattening requirements documented and specified in vendor process specifications
 - LAT & GSFC Quality Engineering witnessed flattening process
- **Omnectic connectors have not completed qualification testing at GSFC. NCR #00029 documents “proceed at risk” disposition.**
 - MCMs which use these connectors may not be used for flight until qualification and incoming inspection completed
 - Sufficient connector quantities for 50 pre-production MCMs (non-flight) sent to Teledyne, remainder in bonded stores



Open Nonconformance Reports

- **Communication from one GTRC chip to the next does not work properly at the design frequency of 20 MHz**
 - **Design change initiated**
 - **Logic has been tested by simulation and in FPGAs**
 - **Timing correction tested in several ships by modifying them with ion-beam surgery and installing them on MCMs**
 - **A new submission to MOSIS is being prepared**
- **Tracker tray honeycomb material is defective**
 - **Extra wall on a cell strip, bad gluing of a cell strip (4 sheets)**
 - **Discoloration of honeycomb sheets (3 sheets)**
 - **Honeycomb sheet cut not orthogonal to cell row (1 sheet)**
 - **Plascore, Inc. contacted for technical evaluation**



Cost Variance Analysis

- **Cumulative CV = \$264K**
 - **Management (CV = \$45K) Labor cost lower than SLAC labor rate**
 - **Quality Assurance (CV = \$138K)**
 - **\$92K of variance due to delayed Stanford processing of subcontractor invoices. Actual expenditures in line with planning**
 - **\$30K credit received from SLAC for operating cost expenditures**
 - **Training (CV = \$3K)**
 - **Systems Safety (CV = \$0K)**
 - **EEE Parts Control Program (CV = \$81K)**